

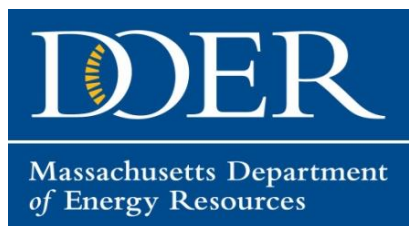
# Solar Photovoltaic (PV) Fire Safety Training

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# New England Solar Cost-Reduction Partnership



- The New England Solar Cost-Reduction Partnership is a consortium of five New England states and the Clean Energy States Alliance (CESA), working to drive down the non-hardware “soft” costs for solar PV electricity systems. The Partnership consists of the following state agencies:
  - CT: Connecticut Green Bank
  - MA: Massachusetts Department of Energy Resources and the Massachusetts Clean Energy Center
  - NH: New Hampshire Office of Energy and Planning
  - RI: Rhode Island Office of Energy Resources and Rhode Island Commerce Corporation
  - VT: Vermont Public Service Department
- CESA, a national, nonprofit that advances state and local efforts to implement smart clean energy policies and programs, coordinates the Partnership.

[www.cesa.org](http://www.cesa.org)



# SunShot Initiative Rooftop Solar Challenge

- The New England Solar Cost-Reduction Partnership is funded through the U.S. Department of Energy SunShot Initiative Rooftop Solar Challenge II program.
- The SunShot Initiative is a national collaborative effort to make solar energy cost-competitive with other forms of electricity by the end of the decade.
- Rooftop Solar Challenge aims to reduce the cost of rooftop solar energy systems through improved permitting, financing, zoning, net metering, and interconnection processes for residential and small commercial PV installations.
- The New England Solar Cost-Reduction Partnership is the only Rooftop Solar Challenge II award for New England.



CADMUS



# Solar Photovoltaic (PV) Safety for Firefighters

Clean Energy States Alliance

Matt Piantedosi

Tony Granato

Summer/Fall 2016





## About this presentation...



The views and opinions expressed in this presentation by the instructors are based upon their own experiences and understanding of the topic. They do not necessarily reflect the position of Cadmus, US DOE, CESA, or the participating states. Examples based on experiences are only examples. They should not be utilized in actual situations.

# About Matt Piantedosi

- Senior Associate Engineer, Solar PV Inspector
  - The Cadmus Group
- BS Electrical Engineering
  - Western New England College
- Inspected over 500 residential/commercial PV systems
- Licensed Electrician in MA, NH, RI, and CT
- Working in the trade for over 16 years
- IAEI – Boston Paul Revere Chapter
  - Executive Board Member



# About Tony Granato

- Hometown: South Glastonbury, Connecticut
- 24 years career fire service
  - 8 years at the rank of Lieutenant
- Certified Connecticut Fire instructor
- Licensed Connecticut Electrician



# Outline

- **Photovoltaics 101**

- [Introduction to Photovoltaics & Electrical Theory](#) (11)
- [Recognizing PV Systems and Components](#) (37)
- [PV System Operation](#) (59)
- [PV System Common Labels](#) (64)

- **PV Fire Safety**

- [Planning, Size Up, and Tactical Considerations](#) (80)
- [Disconnecting Methods & Rapid Shutdown](#) (95)
- [Extinguishing a PV Fire/Hose Stream](#) (128)
- [Personal Protective Equipment \(PPE\)](#) (135)
- [Alternative Light Sources](#) (140)
- [Electrical Hazards](#) (147)
- [Other Hazards](#) (171)





# Photovoltaics 101



- The sun produces enough energy in 24 hours to supply our entire planet for over 4 years
- Solar technology rapidly evolved following the 1970's era energy crisis
- Solar energy is renewable, pollution and noise free



# “Photovoltaic”... what does it mean?

- A method of converting solar energy into direct current electricity using semiconducting materials that exhibit the “photovoltaic effect”
- Photo = Light
- Voltaic = Electricity

# “Photovoltaic Effect”

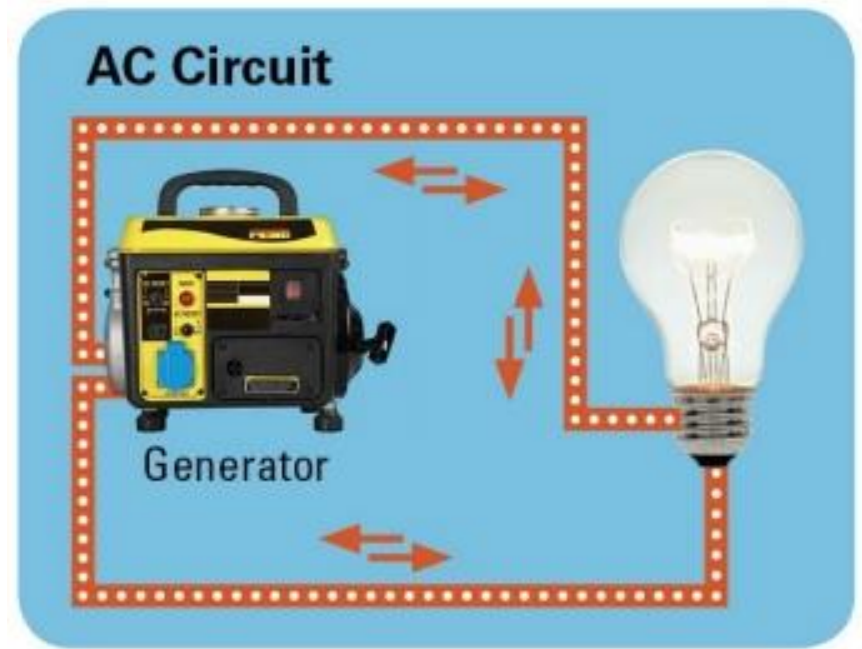
- The “photovoltaic effect” is the creation of voltage or electric current in a material upon exposure to light.
- In 1839 French scientist Edmond Becquerel discovered the “photovoltaic effect” while experimenting with an electrolytic cell made up of two metal electrodes placed in an electricity conducting solution, electricity generation increased when exposed to light.



# What is the difference between **AC** and **DC**

## Alternating Current (**AC**)

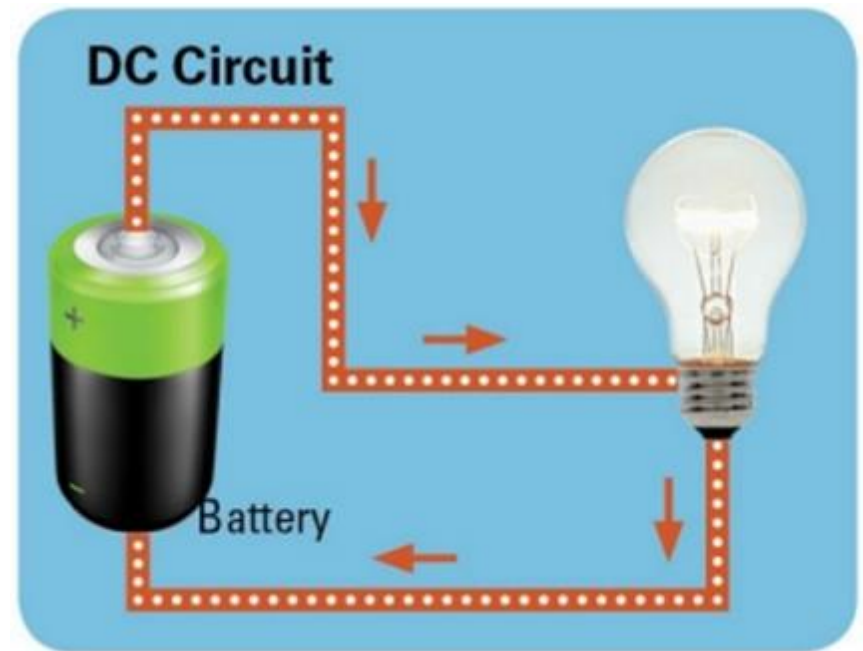
- The direction of current flowing in a circuit is constantly being reversed back and forth.
- The frequency of repetition of this current is 60 Hertz (North America). The direction of the current changes sixty times every second.
- Power from grid is AC



# What is the difference between **AC** and **DC**

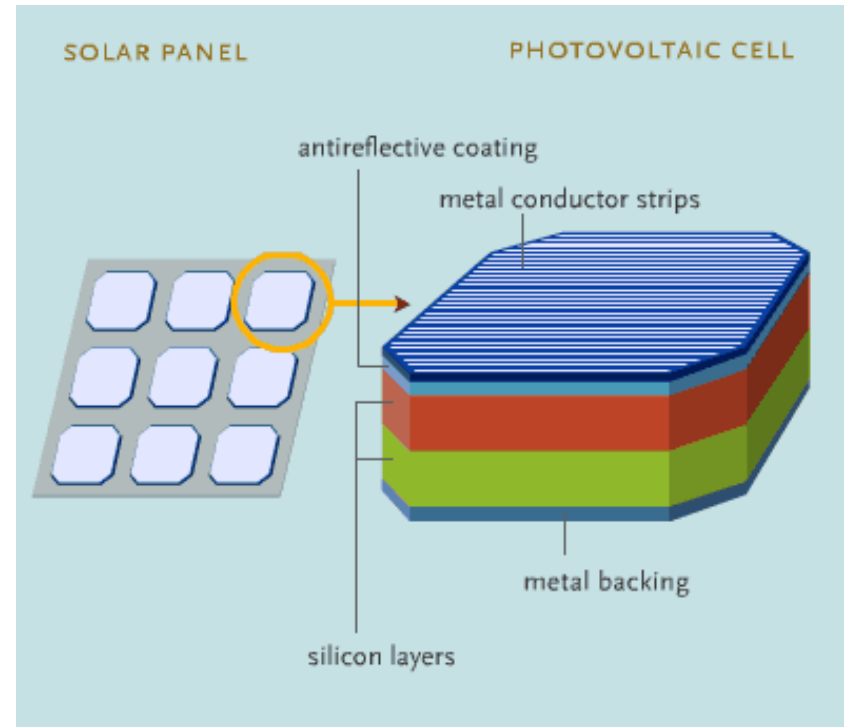
## Direct Current (**DC**)

- The electrical current is only flowing in one direction in a circuit.
- Photovoltaic modules are DC sources of power.



# PV Cells

- PV cells are thin layers of silicon or amorphous silicon
- Layered with Boron and Phosphorous.
- Boron needs an electron, Phosphorous has one.
- Sunlight photons makes the electrons move.
- Creates .5V/cell



# How solar cells become a solar array


- Multiple PV cells are connected and become a Module.





# How do they work?

- Specifications unique to make/model
- Current-limiting power source
  - Will never produce more current than their short-circuit current (Isc) rating
- Strung together in series to produce greater voltages
  - Similar to a DC battery





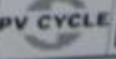
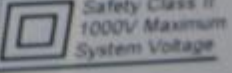
Peak Power	(Pmax)	235	Wp
Voltage	(Vmpp)	29.41	V
Current	(Impp)	7.99	A
Open Circuit Voltage	(Voc)	36.48	V
Short Circuit Current	(Isc)	8.47	A
Maximum Series Fuse		15	A

All ratings at STC 1000W/m<sup>2</sup>; AM 1.5g spectrum; 25°C; Tolerance ±3%

---

Manufacturing Date **11/22/10**  
Max. system voltage 600 V  
Fire Rating Class C  
Field wiring stranded copper only  
14 AWG / 4mm<sup>2</sup>  
insulated for 90°C min

 **LISTED**  
**3MXF** Listed Photovoltaic Module **E304883**  
MFG ID 100226-661

www.solon.com

Nameplate rating on a typical PV module.

- Power depends on ***sun exposure*** and ***temperature***
- Lower temperature, higher voltage

- A typical module: 50-72 cells measuring 5'x3', produces 20-40V and 100-350 watts
- Residential systems commonly produce up to 600VDC per string
- Commercial can be up to 1000VDC per string
- A 20 module array can produce over 6,000 watts and weigh about 1,000 lbs.
- Constructing the array over 420 square feet of roof space produces an additional 2.5 lbs./square foot dead load

# How solar cells become a solar array

- Modules are connected in series and to increase voltage and become ***Strings***.



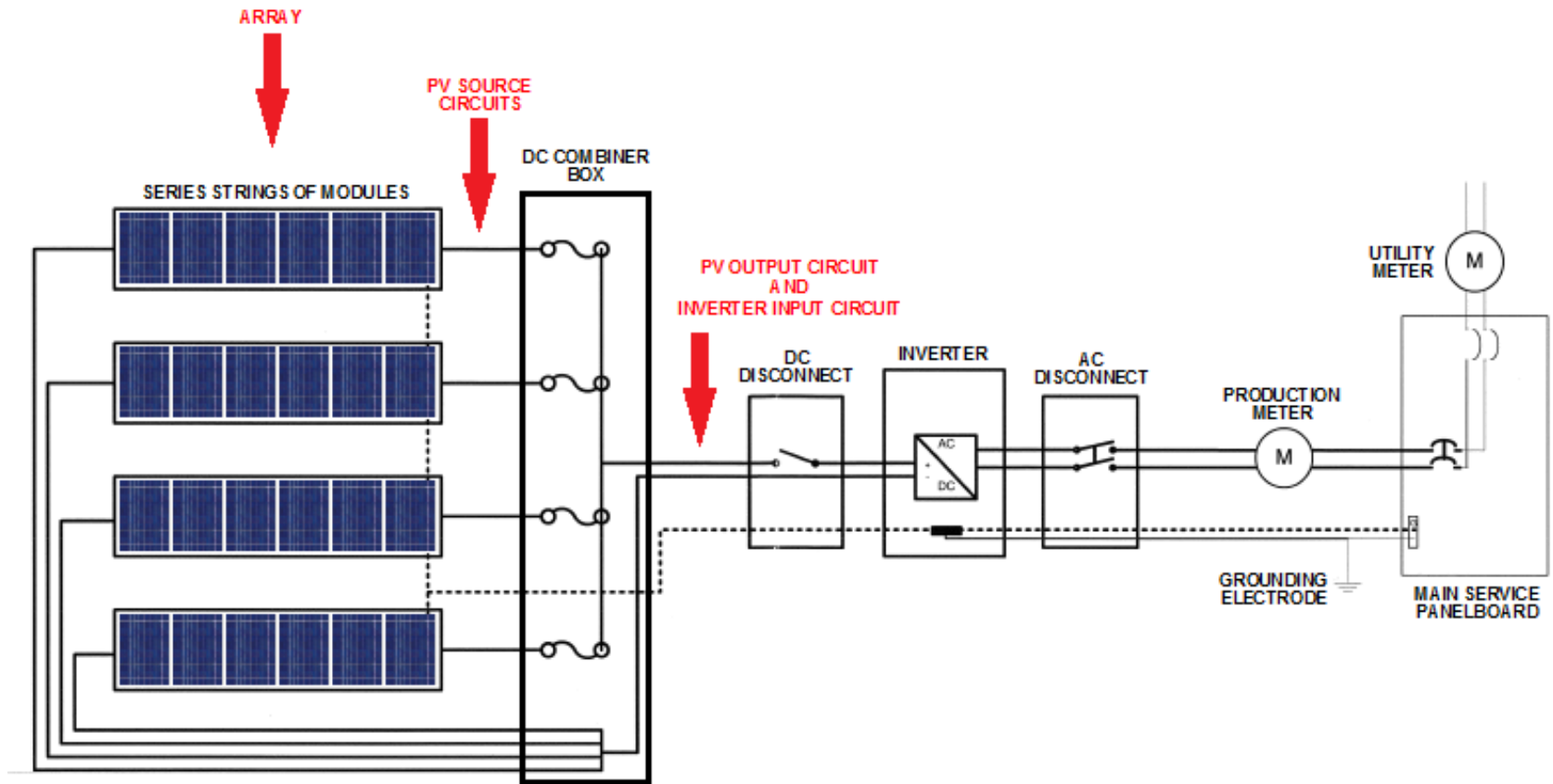
# How solar cells become a solar array

- Strings are tied into each other in parallel to increase amperage and become an ***Array***.



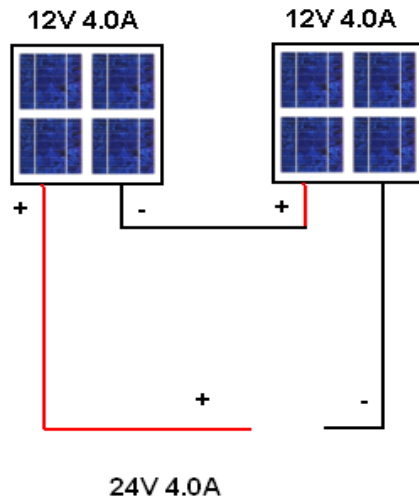


# Utility-Interactive Central Inverter System



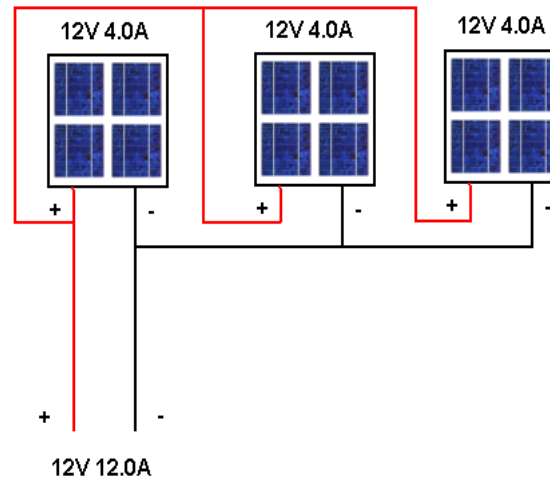
# Series - parallel - series/parallel

**Series Connected Solar Panels**



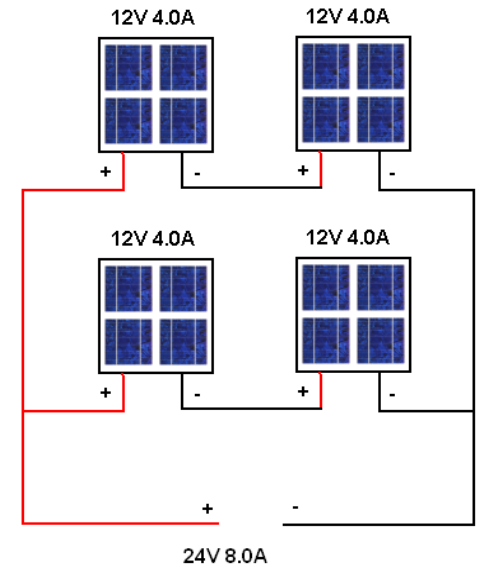
By series connecting gives higher voltage  
Current remains same.

**Parallel Connected Solar Panels**



Parallel connected solar panels give more current (ampere)

**Series and Parallel connecting solar panels**

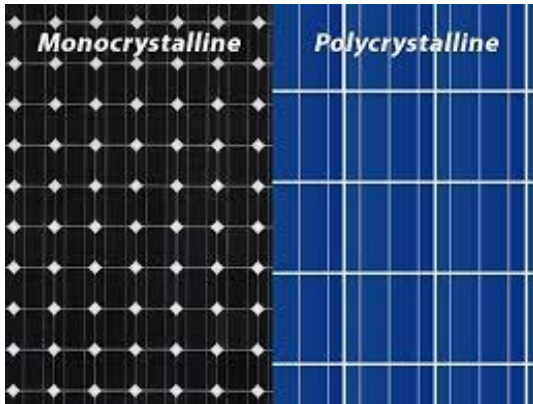


Series and Parallel connected Solar Panels gives higher voltage and higher current.

$$\text{Watts} = \text{Amps} \times \text{Volts}$$

# Types of PV Modules

Crystalline



Frameless



Solar Laminate



Thin Film Solar Shingles



# PV systems can be anywhere

Residential- Single family



A whole neighborhood



# Many Fire Stations in the US have PV systems installed on their roofs





Things are not always what  
they look like



No guarantee you're walking on an  
asphalt shingle roof





# Examples of Solar Shingles



# Examples of Solar Shingles





# Examples of Solar Shingles





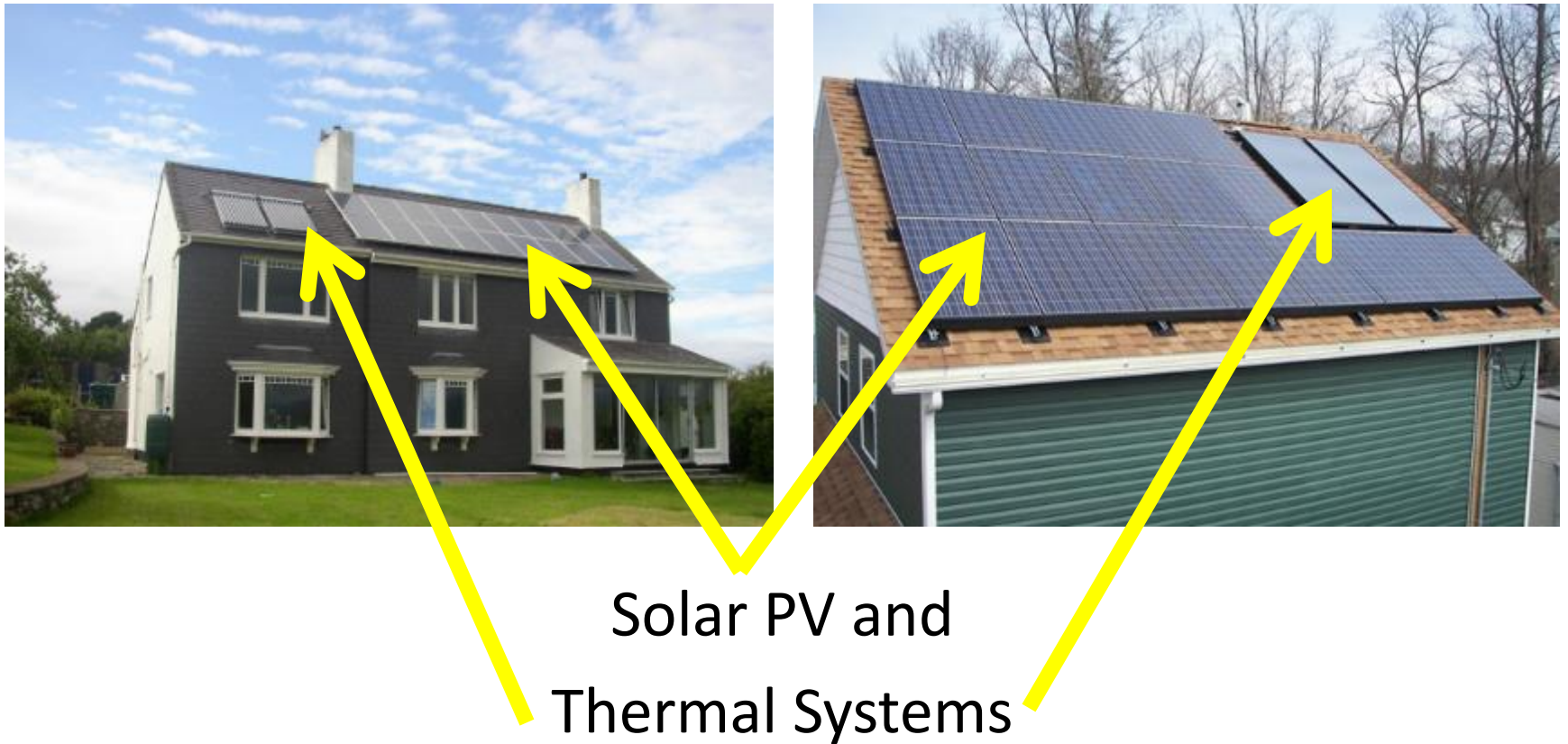




# Be aware of all roof covering materials



# Combinations of different systems



# Solar Thermal System

Typically 2-6 panels  
Insulated piping coming from  
panels (as opposed to wiring) –  
typically copper



Solar thermal systems do not pose the same risk as solar photovoltaic systems.  
They typically contain a loop of water/glycol in the rooftop collectors, however there may be a scalding hazard.



# Solar Thermal System



Thermal piping can be wrapped with insulation





# Solar Thermal System





# Recognizing PV Systems and Components



# Modules







Roof-mounted residential



Parking areas



Ground-mounted



Roof-mounted commercial



Building integrated shingles



Building integrated walls

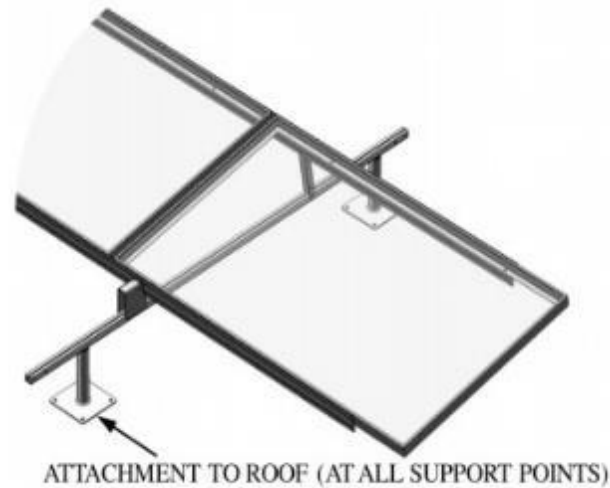
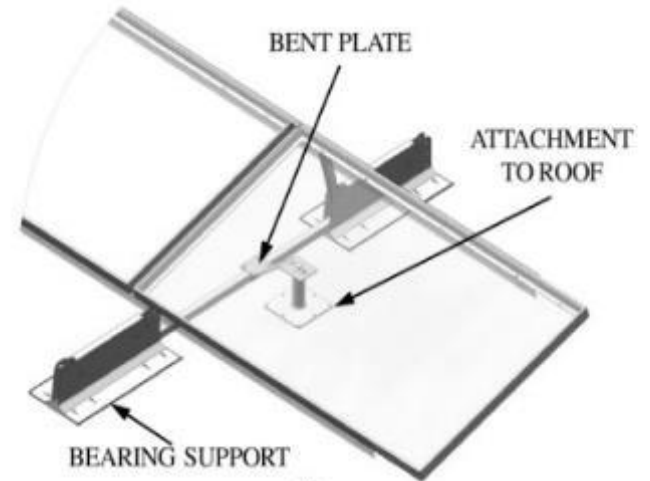
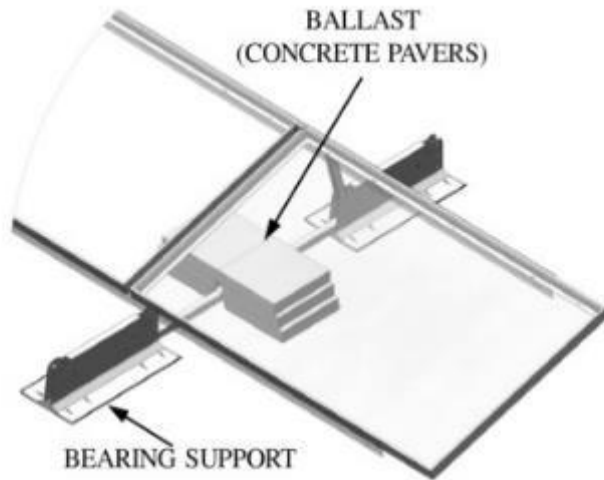
# Typical pitched-roof mounting

## TYPICAL RESIDENTIAL

- Panels are secured using an aluminum racking system
- Racking is secured to roof with lag screws drilled into structural rafters
- Mounting is designed to withstand wind loads for installation area requirements – making them very difficult to remove



# Typical flat-roof mounting



# String Combiners



Left: Typical Residential Combiner, Right: Typical Commercial Combiner

# Inverters

- Convert DC power to AC to match building/grid electrical system
- 3 types of inverters:
  - *Central Inverter*
  - *String Inverter*
  - *Microinverters*
- All types stop converting power when utility power shuts down



# Central Inverter System

- Larger inverters
- Typically located remotely from array
- Most-common for large-scale ground-mount or commercial rooftop systems





# String Inverter System

- Mid-sized inverters
- Typically located adjacent to array on commercial rooftop systems
- Most-common type for residential rooftop systems, inverter will typically be located in basement or outside











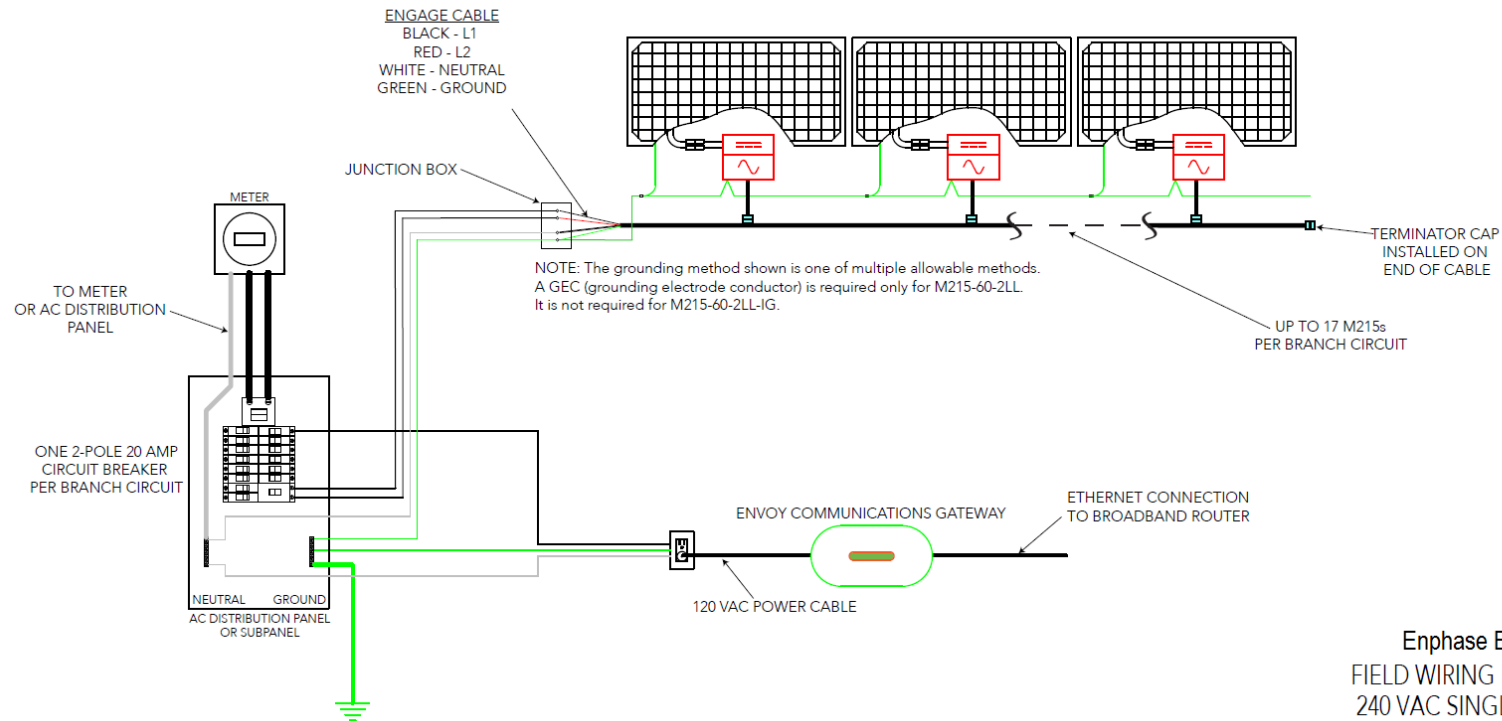
# Microinverter System

- Mini inverter under each module
- Most-common type for residential rooftop systems
- Typically not found on large commercial systems
- Minimum DC exposure





# Utility-Interactive AC (Microinverter) System



Enphase Energy  
FIELD WIRING DIAGRAM  
240 VAC SINGLE PHASE



215 Watt Galaxy-Interactive Inverter with Integrated GPS  
- covered by U.S. Patent Number 7,388,133 and 7,776,412 (other patents pending)

Registered in California

Manufactured in China

CAUTION: Never disconnect the antenna cable. To use the device, the antenna must be connected.

100% Waterproof  
100% Shockproof  
100% Dustproof  
100% Fireproof  
100% Anti-theft  
100% Anti-vandalism  
100% Anti-tampering  
100% Anti-forgery  
100% Anti-counterfeiting  
100% Anti-fraud  
100% Anti-theft  
100% Anti-vandalism  
100% Anti-tampering  
100% Anti-forgery  
100% Anti-counterfeiting  
100% Anti-fraud

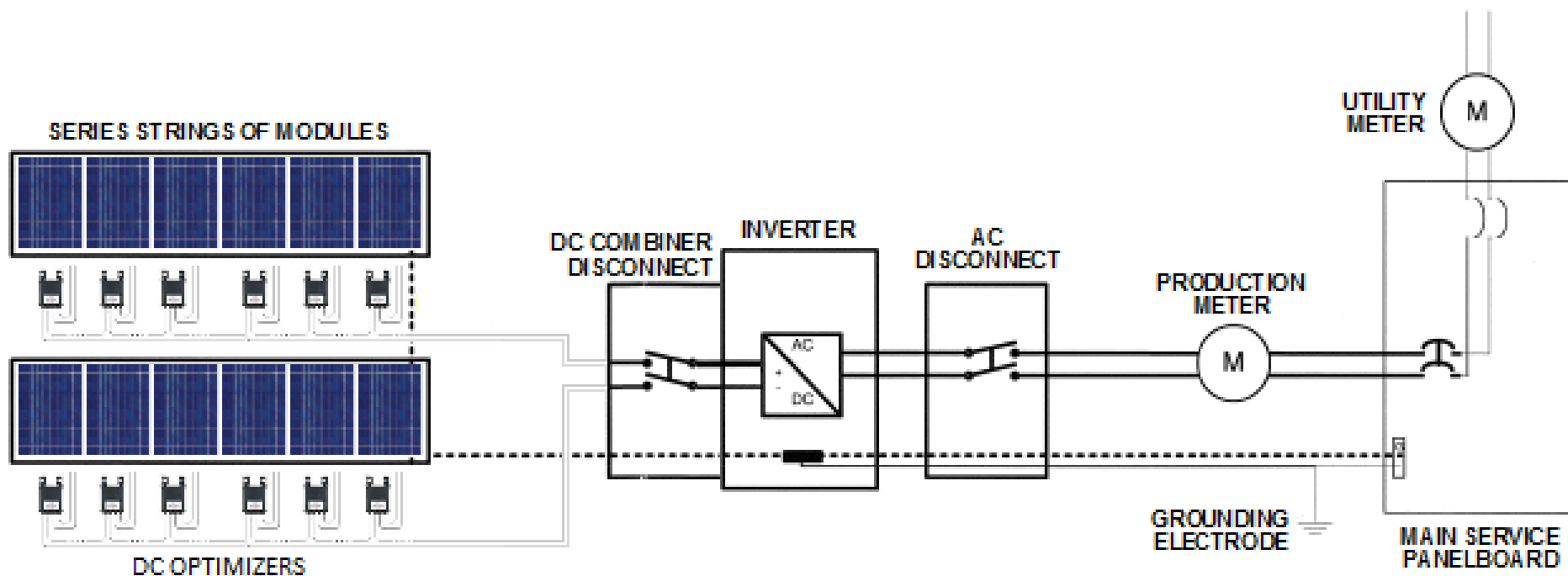






Courtesy of Newport Solar

# Utility-Interactive Central Inverter System With DC Optimizers



# Solar Optimizers



# Disconnects



Disconnect switches can be integral to inverters or located remotely.

# Electric Panels



Electrical panels can be used to combine multiple inverter outputs or to connect solar to the grid.

# kWh Production Meters



PV systems may contain a production meter in addition to the existing utility meter

# Data Acquisition Systems (DAS)

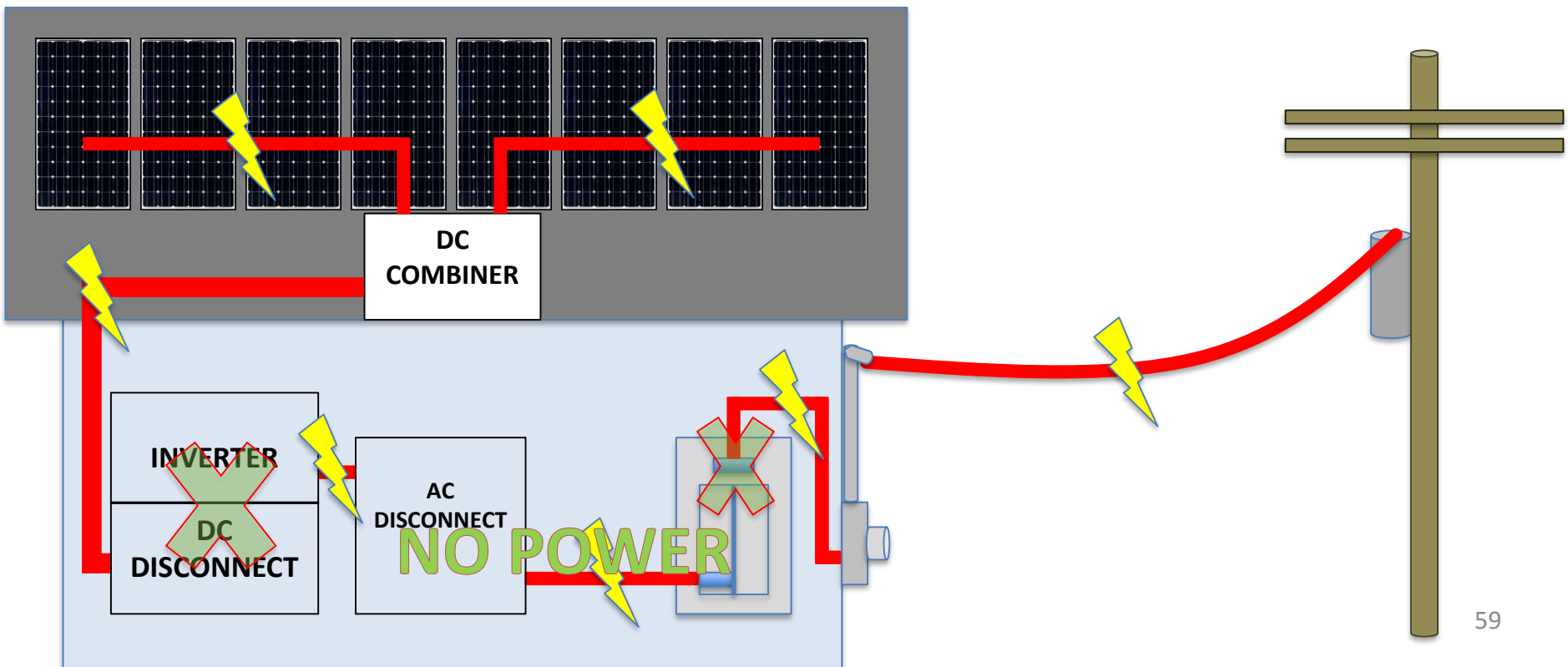


Larger PV systems may contain a DAS, that will remotely monitor power production.



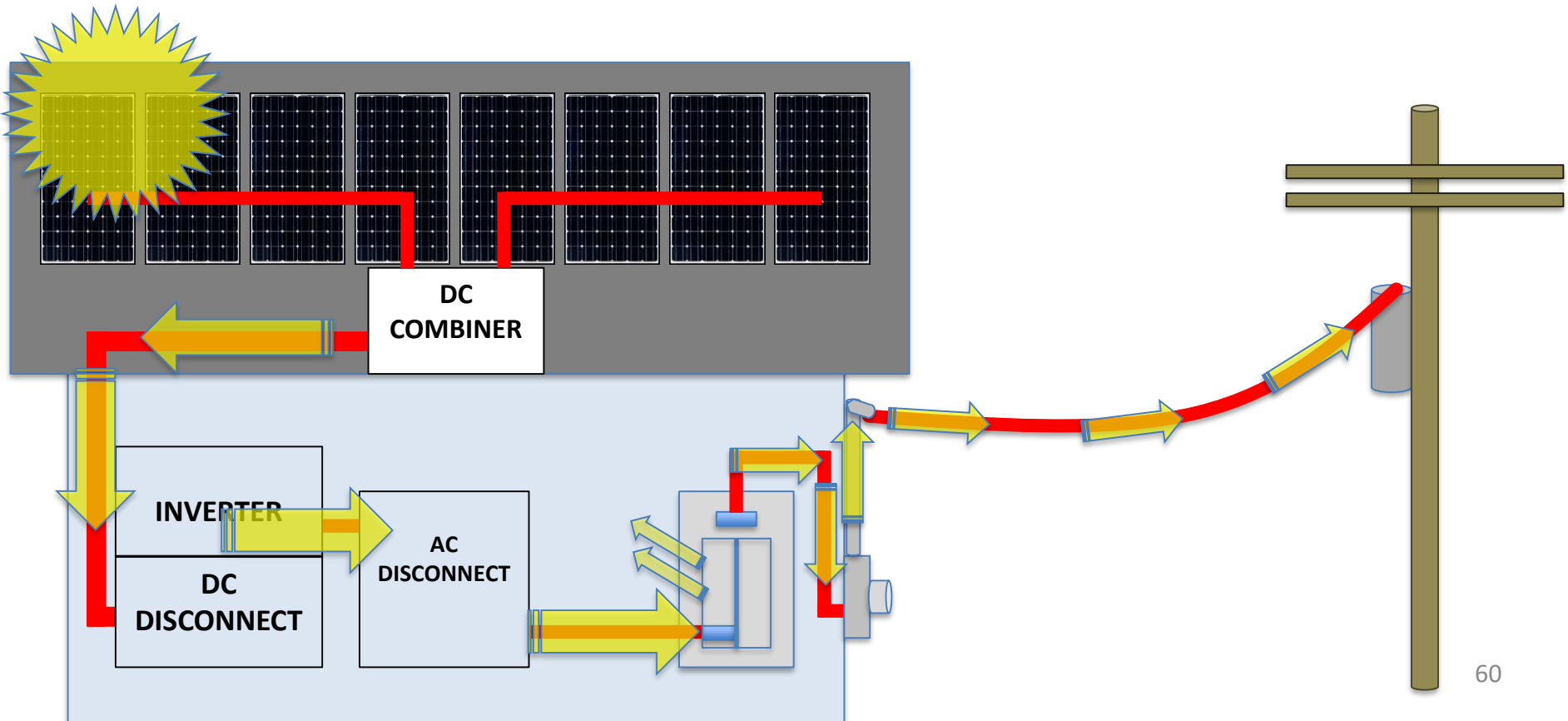
# PV System Operation

- Inverter monitors grid voltage/power quality
  - UL 1741 requires inverter to shut off within fraction of a second if power goes out of range, or completely off
  - Inverter will remain off until it detects 5 minutes of continuous power
  - Most PV systems today **do not contain batteries or energy storage**



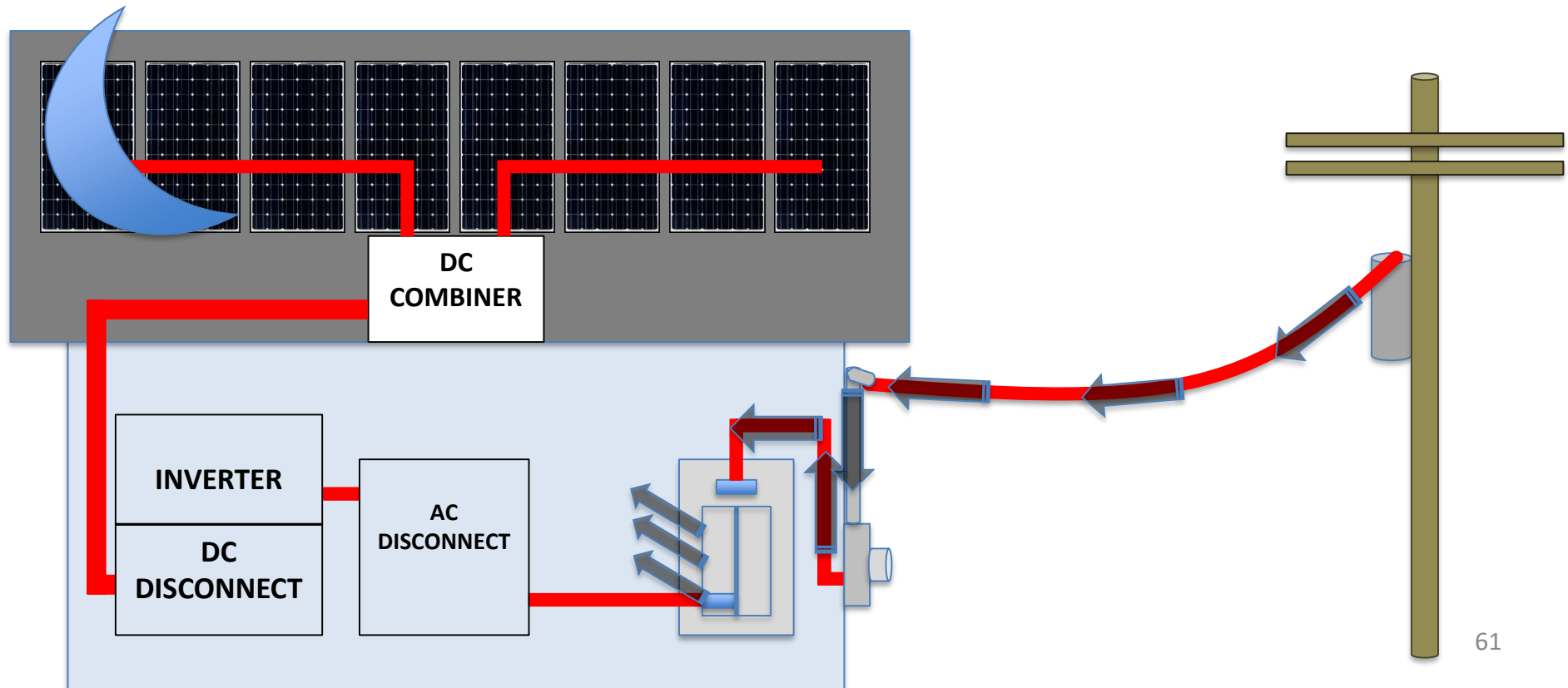
# PV System Operation

- During production times, power goes to grid if not completely used behind the meter
  - Typically there is no onsite energy storage (today)



# PV System Basics

- At night, electricity is supplied by grid



# Energy Storage Systems (Battery Banks)

- Not common for most PV systems
- Lead acid batteries are used to store power produced.
- Newer technology -lithium ion batteries (Tesla Powerwall)
- Charge Controllers will also be present with Battery banks



# PV system battery hazards

- Batteries can give off gas, both Oxygen and Hydrogen
- They should be in well ventilated areas with no combustibles present
- Can be located in basements, sheds, crawl spaces
- SCBA required for fires involving batteries



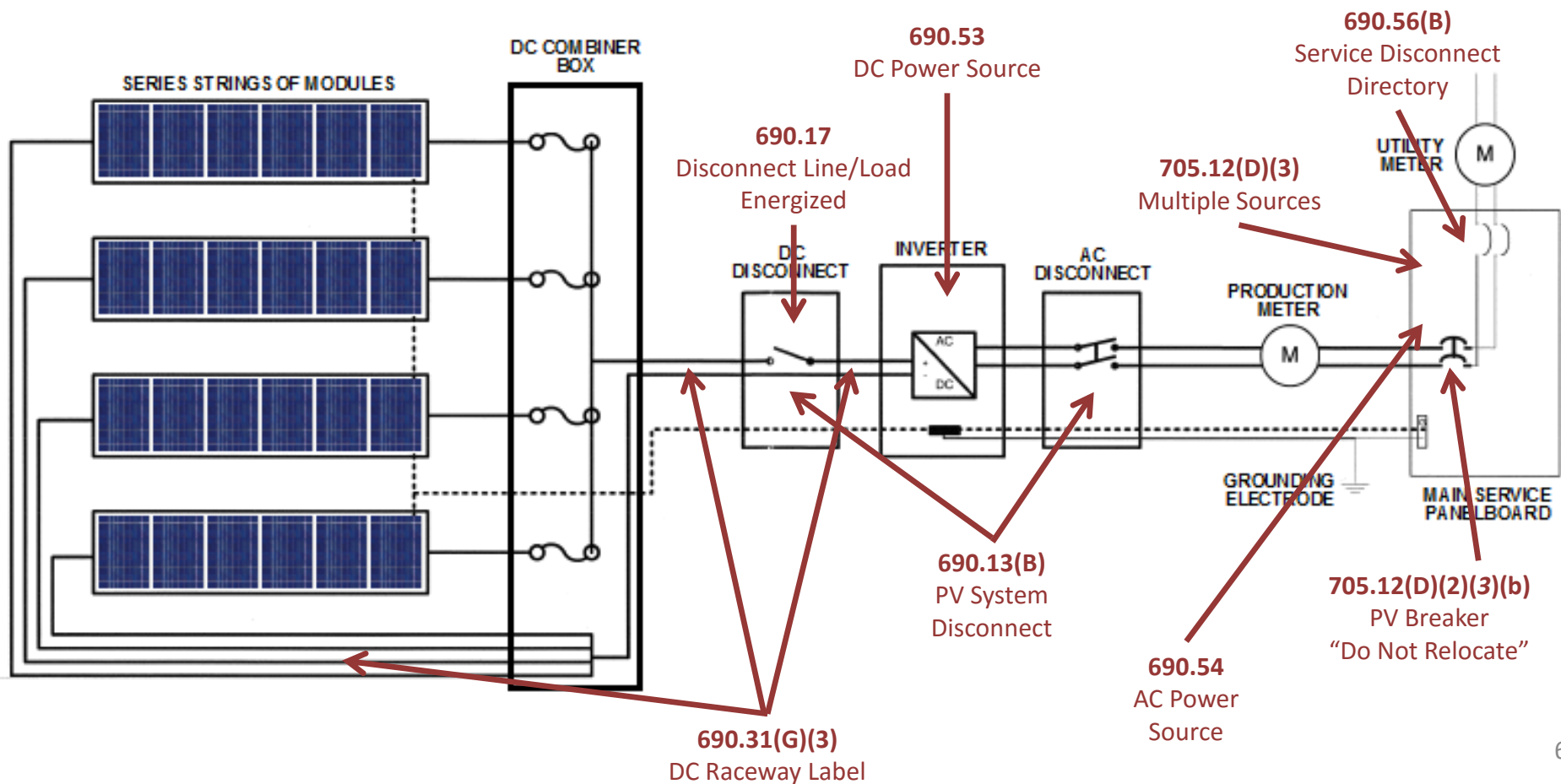


# PV System Common Labels

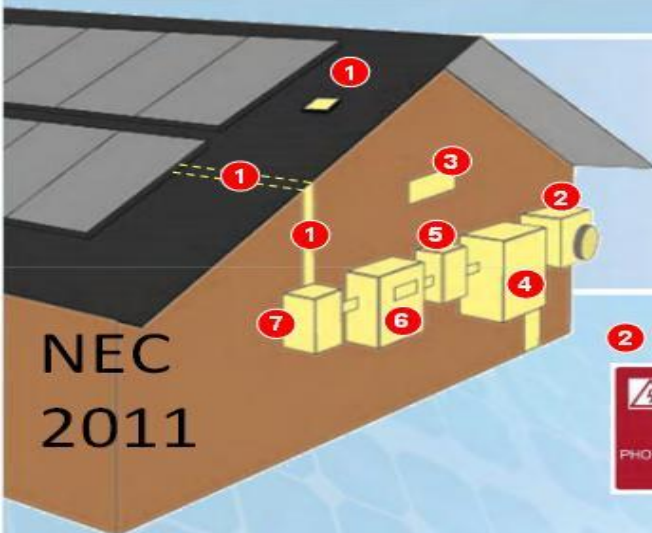




# PV System Labeling



# PV System Labeling



NEC  
2011

Materials used for marking shall be reflective, weather resistant and suitable for the environment.  
IFC 605.11.1.1.

The markings shall be of sufficient durability to withstand the environment involved. NEC 110.21

## 5 AC Disconnect / Breaker / Points of Connection

**PHOTOVOLTAIC  
AC DISCONNECT**

Per NEC 690.14(C)(2) & 690.15

## 6 Inverter

**PHOTOVOLTAIC AC DISCONNECT**

MAXIMUM AC OPERATING CURRENT: \_\_\_\_\_

NOMINAL OPERATING AC VOLTAGE: \_\_\_\_\_

Per NEC 690.54

## 7 DC Disconnect / Breaker

RATED MAX POWER-POINT CURRENT: \_\_\_\_\_  
RATED MAX POWER-POINT VOLTAGE: \_\_\_\_\_  
MAXIMUM SYSTEM VOLTAGE: \_\_\_\_\_  
SHORT CIRCUIT CURRENT: \_\_\_\_\_  
MAX RATED OUTPUT CURRENT OF THE CHARGE CONTROLLER IF INSTALLED: \_\_\_\_\_

Per NEC 690.52

## 1 MAIN SERVICE DISCONNECT

**WARNING**  
ELECTRICAL SHOCK HAZARD  
DO NOT TOUCH TERMINALS  
TERMINALS ON BOTH LINE AND  
LOAD SIDES MAY BE ENERGIZED  
IN THE OPEN POSITION

Per NEC 690.17 (4)



NEC 690.4(F) Where circuits are embedded under roofing and not covered by PV modules, they shall be clearly marked.

**PHOTOVOLTAIC POWER SOURCE**

DC conduit, raceways, enclosures, cable assemblies and junction boxes. Use every 10', at every turn, above and below penetrations, and all DC combiner junction boxes per IFC 605.11.1.4 & NEC 690.31 (B)(3)

**WARNING:**  
TURN OFF PHOTOVOLTAIC  
AC DISCONNECT PRIOR TO  
WORKING INSIDE PANEL

Per NEC 110.27(C)

**WARNING**  
ELECTRICAL SHOCK HAZARD  
THE DC CONDUCTORS OF THIS  
PHOTOVOLTAIC SYSTEM ARE UNGROUNDED  
AND MAY BE ENERGIZED

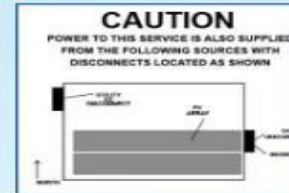
Per NEC 690.35(F)

## 2 Net Meter

**WARNING**  
ELECTRICAL SHOCK HAZARD  
THE DC CONDUCTORS OF THIS  
PHOTOVOLTAIC SYSTEM ARE UNGROUNDED  
AND MAY BE ENERGIZED

Per NEC 690.5(C)

## 3 Building / Structure



Per NEC 690.56(B)

At the location of the ground-fault protection, normally at the inverter, warning of a shock hazard (NEC 690.5(C)).

## 4 Main Service Disconnect

**MAIN PV SYSTEM  
DISCONNECT**

Per NEC 690.14(2)

**CAUTION:**  
SOLAR ELECTRIC SYSTEM CONNECTED

**SOLAR DISCONNECT**

## 4 Breaker Panel / Pull Boxes

**WARNING DUAL POWER SOURCE  
SECOND SOURCE IS PV SYSTEM**

**CAUTION**  
PHOTOVOLTAIC SYSTEM CIRCUIT IS BACKFEED

Per NEC 705.12(D)(4) &  
NEC 690.64

**DO NOT DISCONNECT  
UNDER LOAD**

Per NEC 690.33(E)(2)

Conductors at switch or circuit breakers (pull boxes) per NEC 690.4 Main circuit breaker panel and meter per NEC 690.17 Dual power source NEC 705.12(D)(4) and Backfeed Breakers per NEC 705.22.4 and NEC 690.64

**PV SYSTEM DC DISCONNECT**

OPERATING CURRENT: \_\_\_\_\_  
OPERATING VOLTAGE: \_\_\_\_\_  
MAXIMUM SYSTEM VOLTAGE: \_\_\_\_\_  
SHORT CIRCUIT CURRENT: \_\_\_\_\_

Per NEC 690.53

**PHOTOVOLTAIC  
DC DISCONNECT**

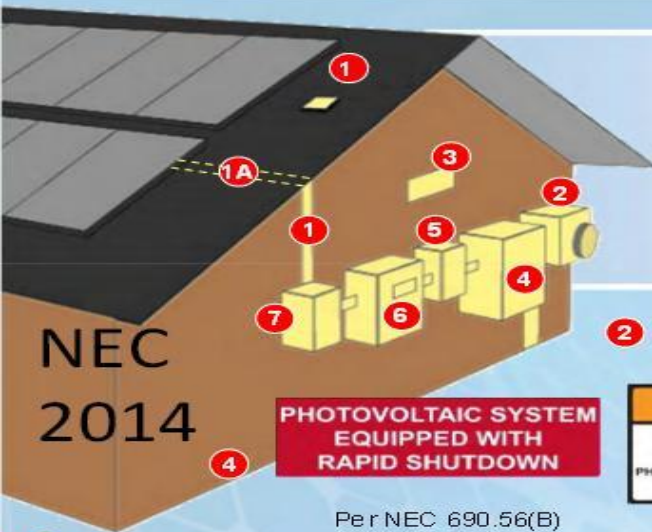
**WARNING**  
ELECTRICAL SHOCK HAZARD  
DO NOT TOUCH TERMINALS  
TERMINALS ON BOTH LINE AND  
LOAD SIDES MAY BE ENERGIZED  
IN THE OPEN POSITION

DC VOLTAGE IS ALWAYS PRESENT  
WHEN SOLAR MODULES  
ARE EXPOSED TO SUNLIGHT

Per NEC 690.17(4)



# PV System Labeling

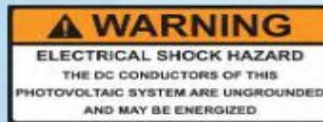


NEC  
2014

**PHOTOVOLTAIC SYSTEM  
EQUIPPED WITH  
RAPID SHUTDOWN**

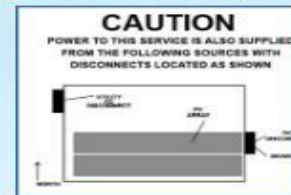
Per NEC 690.56(B)

## 2 Net Meter



Per NEC 690.5(C)

## 3 Building/ Structure



Per NEC 690.56(A)

## 5 AC Disconnect / Breaker / Points of Connection



Per NEC 690.13(B) & 690.15

## 6 Inverter



Per NEC 690.54



Per NEC 690.5(C)



Per NEC 690.31(I)

## 4 Main Disconnect

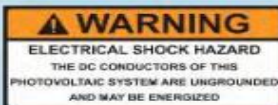
## Conduit



Per NEC 690.17(E)



Per NEC 110.27(C)



Per NEC 690.35(F)



NEC 690.31(G)(1) Where circuits are embedded under roofing and not covered by PV modules, they shall be clearly marked.

**WARNING: PHOTOVOLTAIC  
POWER SOURCE**

DC conduit, raceways, enclosures, cable assemblies and junction boxes. Use every 10', at every turn, above and below penetrations, and all DC combiner junction boxes per IFC 605.11.1.4 & NEC 690.31(G)(3)(4)

At the location of the ground-fault protection, normally at the inverter, warning of a shock hazard (NEC 690.5(C)).

## 5 AC Disconnect

**MAIN PHOTOVOLTAIC  
SYSTEM DISCONNECT**

Per NEC 690.14(2)

**CAUTION: SOLAR ELECTRIC  
SYSTEM CONNECTED**

**SOLAR DISCONNECT**



Per NEC 690.52

## 4 Panel Breakers/ Pull Boxes

**WARNING DUAL POWER SOURCE  
SECOND SOURCE IS PHOTOVOLTAIC SYSTEM**

Per NEC 705.12(D)(3)

**CAUTION  
PHOTOVOLTAIC SYSTEM CIRCUIT IS BACKFEED**

Per NEC 705.12(D)(3) & NEC 690.64

**DO NOT DISCONNECT  
UNDER LOAD**

Per NEC 690.33(E)(2)

## 7 DC Disconnect/Breaker



Per NEC 690.53

**PHOTOVOLTAIC  
DC DISCONNECT**

Per NEC 690.15



Per NEC 690.17(E)

**HellermannTyton**

# DC Raceway Label

NEC Article 690.31(G)(3)

- On or inside a building

**WARNING:  
PHOTOVOLTAIC POWER SOURCE**

- Minimum 3/8" CAPS
- **White** on **Red**
- **Reflective**

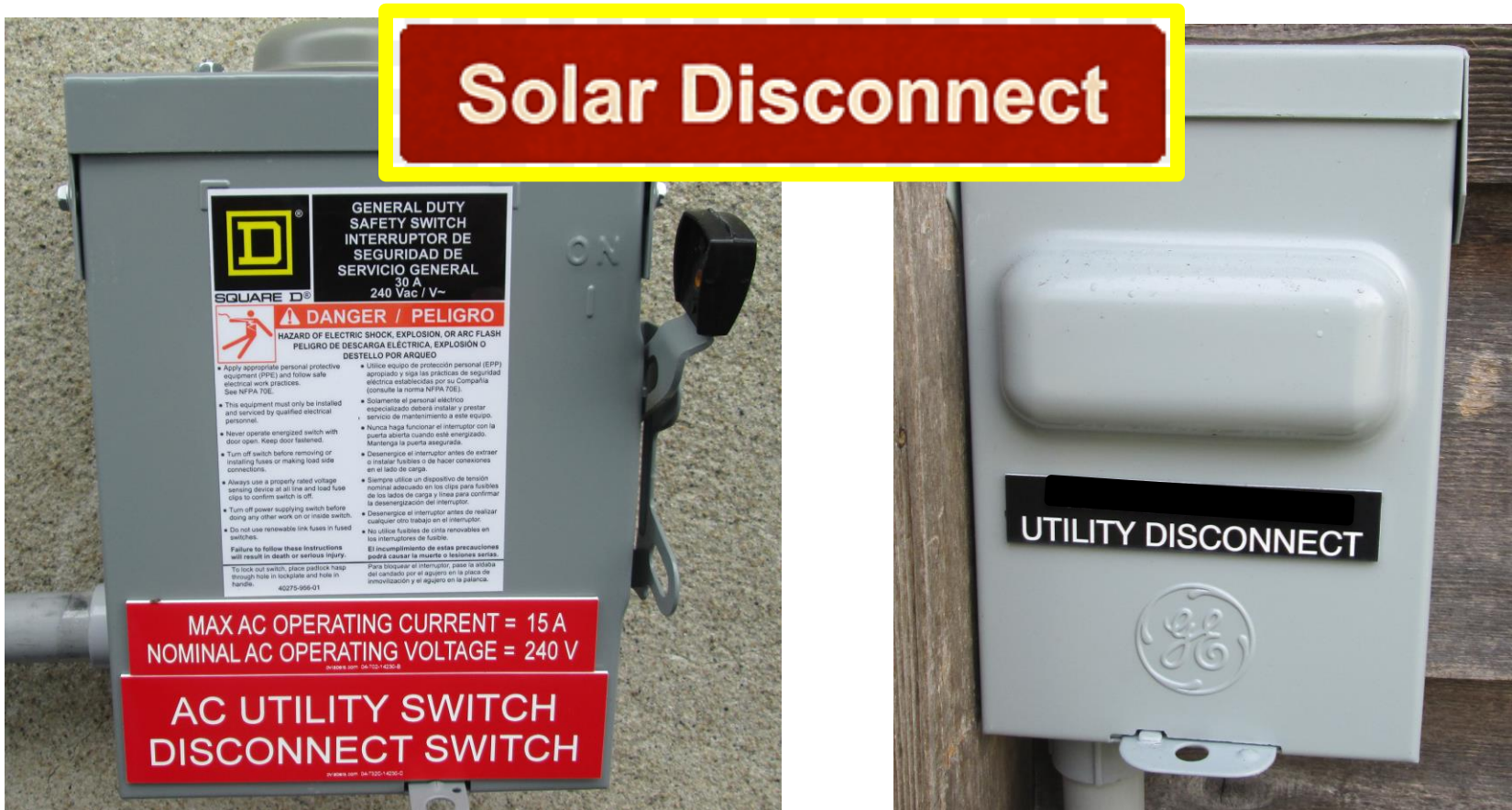
Required on all DC raceways, every 10 feet.





# PV System Disconnect

NEC Article 690.13(B)

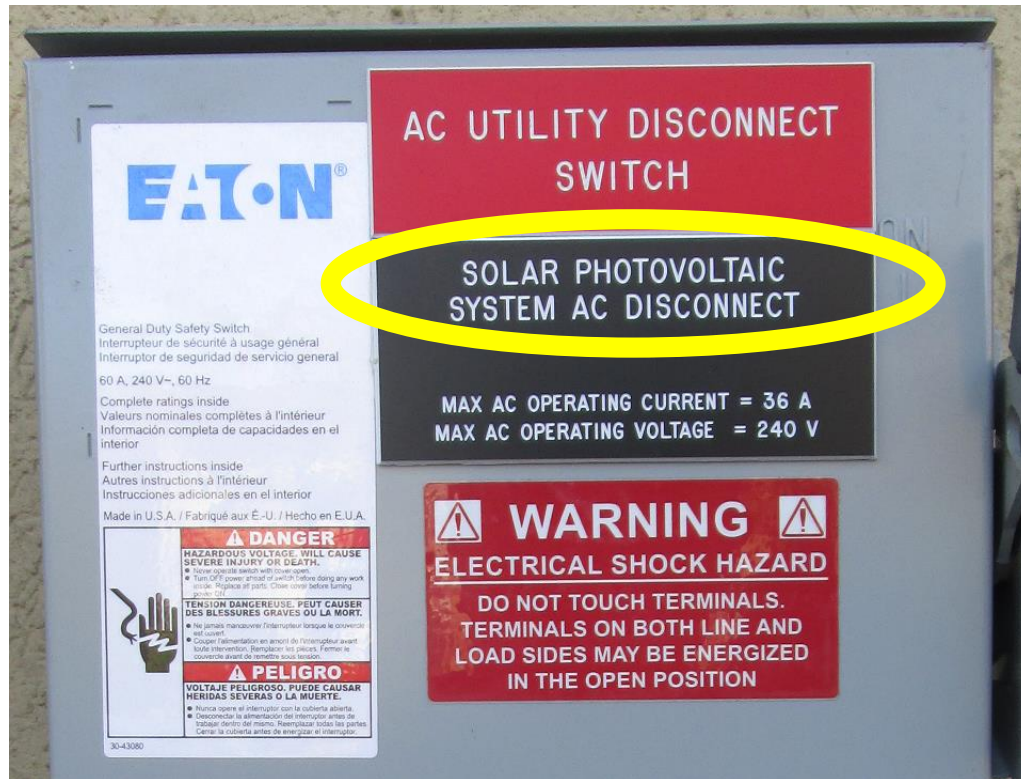


The utility may require specific wording on an AC disconnect.  
Article 690.13(B) still applies. It is important that this is not confused with the Service Disconnect.



# PV System Disconnect

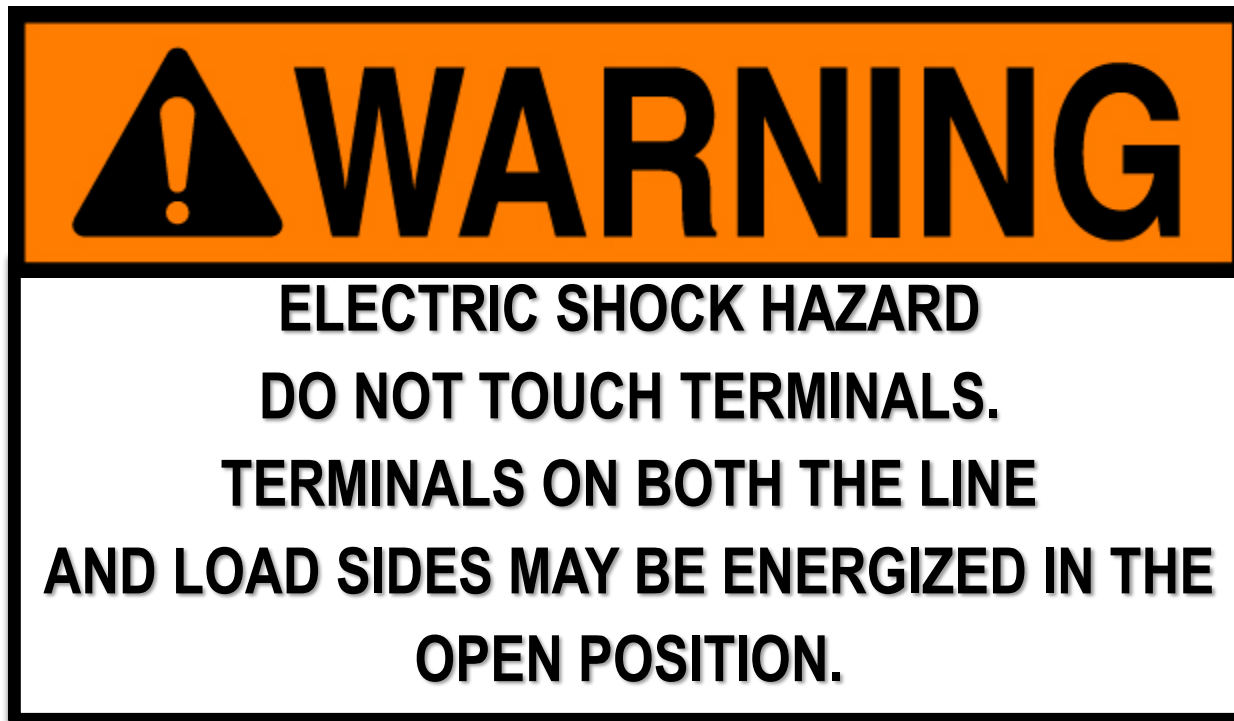
NEC Article 690.13(B)



The correct way: Label identifying disconnect as Solar PV disconnect.

# Disconnect Line/Load Energized

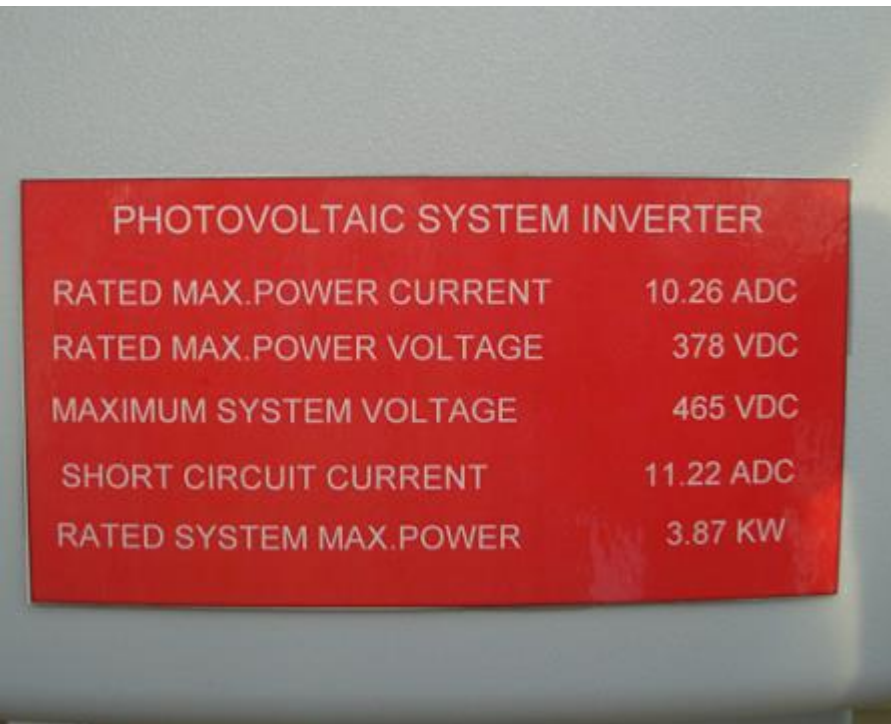
NEC Article 690.17(E)





# DC Power Source

NEC Article 690.53



Maintenance label showing DC system properties.

# AC Power Source

NEC Article 690.54



Maintenance label showing AC system properties.

# Dual Power Sources

NEC Article 705.12(D)(3)



Warning label indicating multiple sources of power present.

# “Do Not Relocate”

NEC Article 705.12(D)(2)(3)(b)



Maintenance label for electrical connection in panelboard.



# AC Combiner Panel

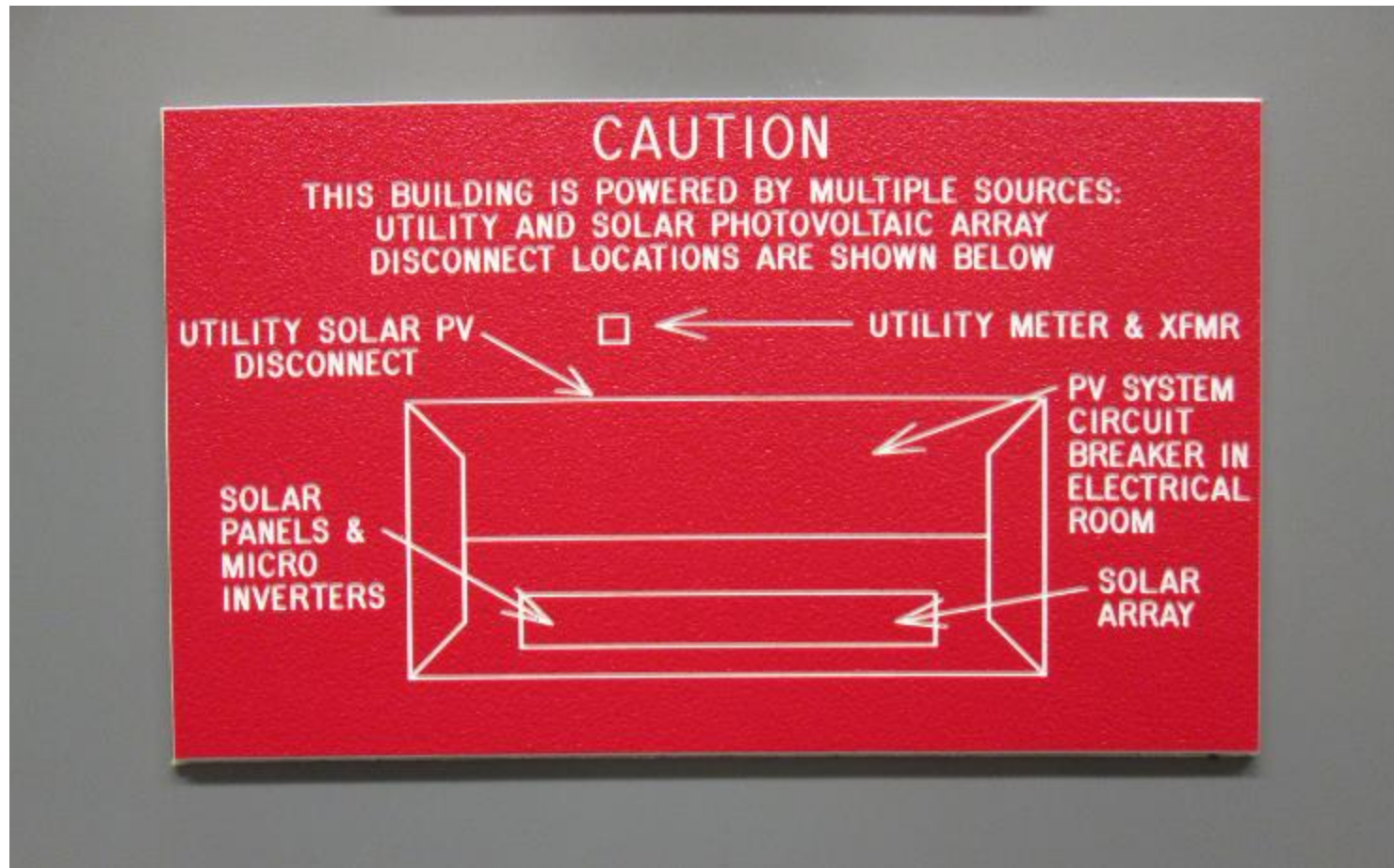
NEC Article 705.12(D)(2)(3)(c)



Maintenance label for electrical connection in panelboard.

# Service Disconnect Directory

NEC Article 690.56(B)



# Inverter Directory

NEC Articles 690.15(A)(4)/705.10





# Planning, Size Up, and Tactical Considerations





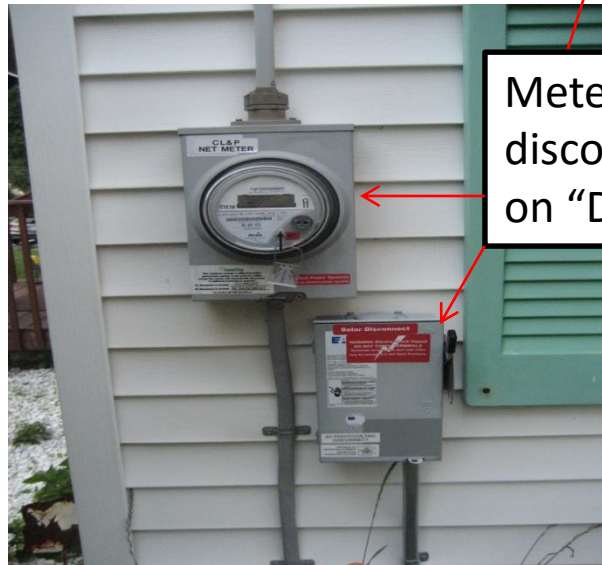
## Pre-plan development considerations:

- Buildings with installed solar PV systems
- Coordination with building department
- FMO Involvement in permit process?
- Maintain a record of buildings containing PV?
- Company training and walk through
- Dispatch center CAD entries



- After the initial size up, consider the following
  - Is there a PV system present on the structure/property?
  - A complete 360 is important to get a look at all sides and roof
- What type of system is it?
  - PV, Thermal, integrated





Meter and AC  
disconnect located  
on "D" side

Array installed right up  
to ridge line with no  
setbacks, will not allow  
roof ladder hooks to sit on  
roof





Roof has solar shingles with metal decking



PV inverters in basements



Meter and PV A/C disconnect "B/C" corner



"C" side of building across the street



- Is the system involved in a fire? If yes, what are the appropriate actions?



- Proper hose stream selection and safe distances for applying water to burning PV systems



- What do we have for roof access?
- Aerial or ground ladder operations (setbacks at ridge)



- Vertical ventilation might not be an option depending on PV system location



- Horizontal Ventilation might be the best and only choice



- Where are the disconnects located?
  - Interior (garage/basement) or exterior



- Do we have access to secure the disconnects?



- Lock out tag out



- Utilize LOTO procedures when disconnects or other power sources are secured

- This is NOT DIY work!
- Consider notification to Solar contractor for assistance
  - Look for labeling
  - Information will also be on electrical/building permit
- Labeling may or may not be present or legible





Residential Example: House containing PV on B and D sides.





Residential Example: PV inverter and AC disconnect located on B side.





Example of ground-mount array, large  
Inverter and disconnects located remotely.





Ground-mount array near highway.



# Disconnecting Methods and Rapid Shutdown

*Will this make the PV system safe for  
operations?*





# Options for Shutting Down

- Covering panels with tarps
- Shutting off all accessible disconnects







Firefighter Safety and Photovoltaic Systems

# Utilizing Tarps

- May work on small residential systems
- Not practical for large PV systems
- UL test summary:

**Table 17 Results of experiments with tarps**

Tarp #	Cost	Tarp	Color	Layers	Open Circuit	Short Circuit	Hazard
					Volts	Amps	
1	\$15	4.0 mil plastic film	Black	1	33	0	Safe
2	\$16	5.1 mil all purpose plastic	Blue	1	126	2.1	Electrocution
3	\$78	Fire Salvage Canvas	Green	1	3.2	0	Safe
4	\$94	Fire Salvage Heavy Vinyl	Red	1	124	1.8	Electrocution
Full Sun					148	8.1	

0 - 2 mA	2.1 - 40 mA	40.1 - 240 mA	> 240 MA
Safe	Perception	Lock On	Electrocution

# Utilizing foam to cover modules



Firefighter Safety and Photovoltaic Systems

- UL performed a test with foam on a cloudy day
  - After 10 minutes the foam slid off the glass
  - UL concluded foam was not an effective method to block sun



# Disconnects

- May be effective method to de-energize system
- Various system types
  - Some disconnects DO NOTHING
  - Can be in multiple locations



# AC Microinverter System

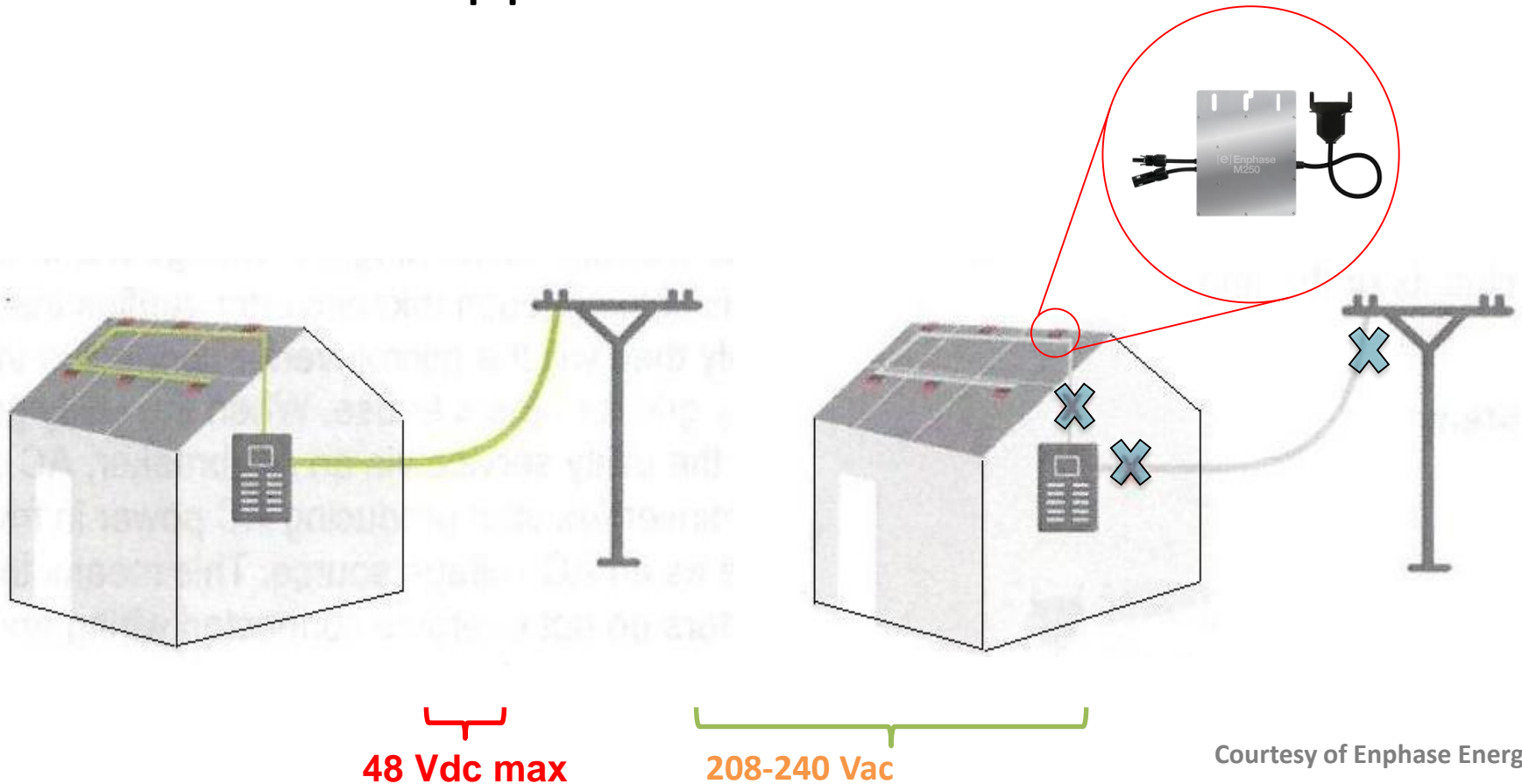
- What will happen if I shut off the main disconnect?
  - Conductors will be energized only under modules
  - All AC electrical circuits/devices will be de-energized





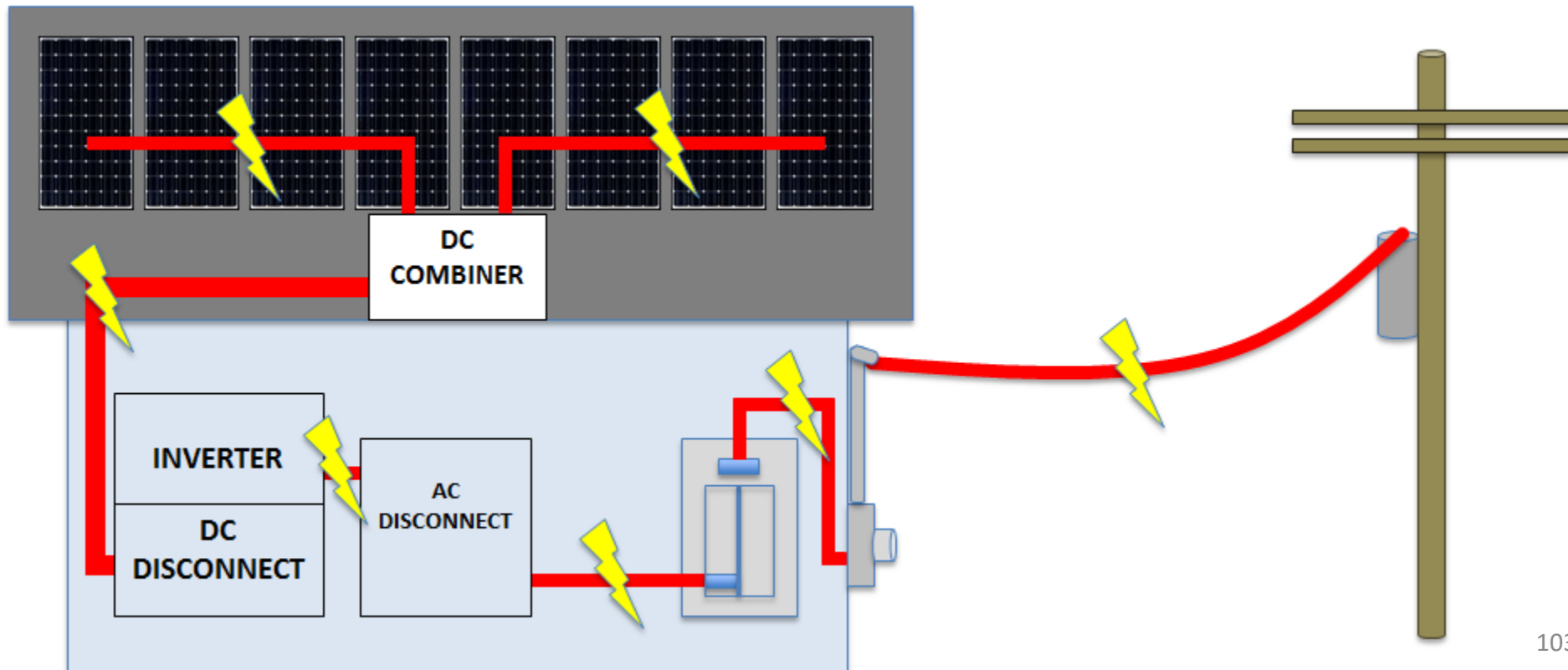
# AC Microinverter System

- What will happen if I shut off the main?



# Central Inverter System

(Most Common)



# Central Inverter System

(Most Common)

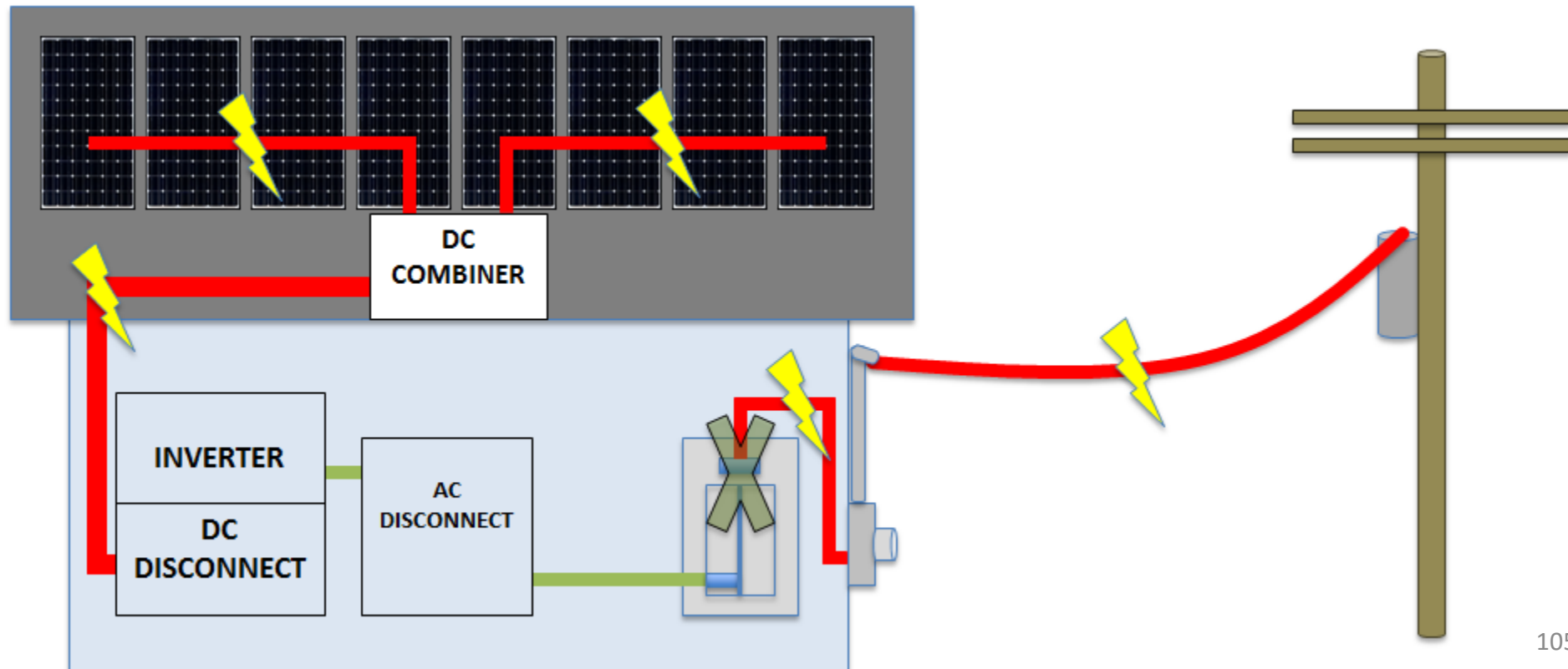
- What will happen if I shut off the main?
  - All AC electrical circuits/devices **de-energized**
  - AC conductors up to inverter **de-energized**
  - DC conduit inside building **still energized**
  - Rooftop DC conduit **still energized**

*The following example assumes the PV system is connected to the main panelboard. Care should be taken, as this is not always the case and the PV system may have its own disconnect located remotely from the main breaker.*

# Central Inverter System

## (Most Common)

- What will happen if I shut off the main?
  - *AC circuits throughout building will be de-energized if PV breaker is in main panelboard*

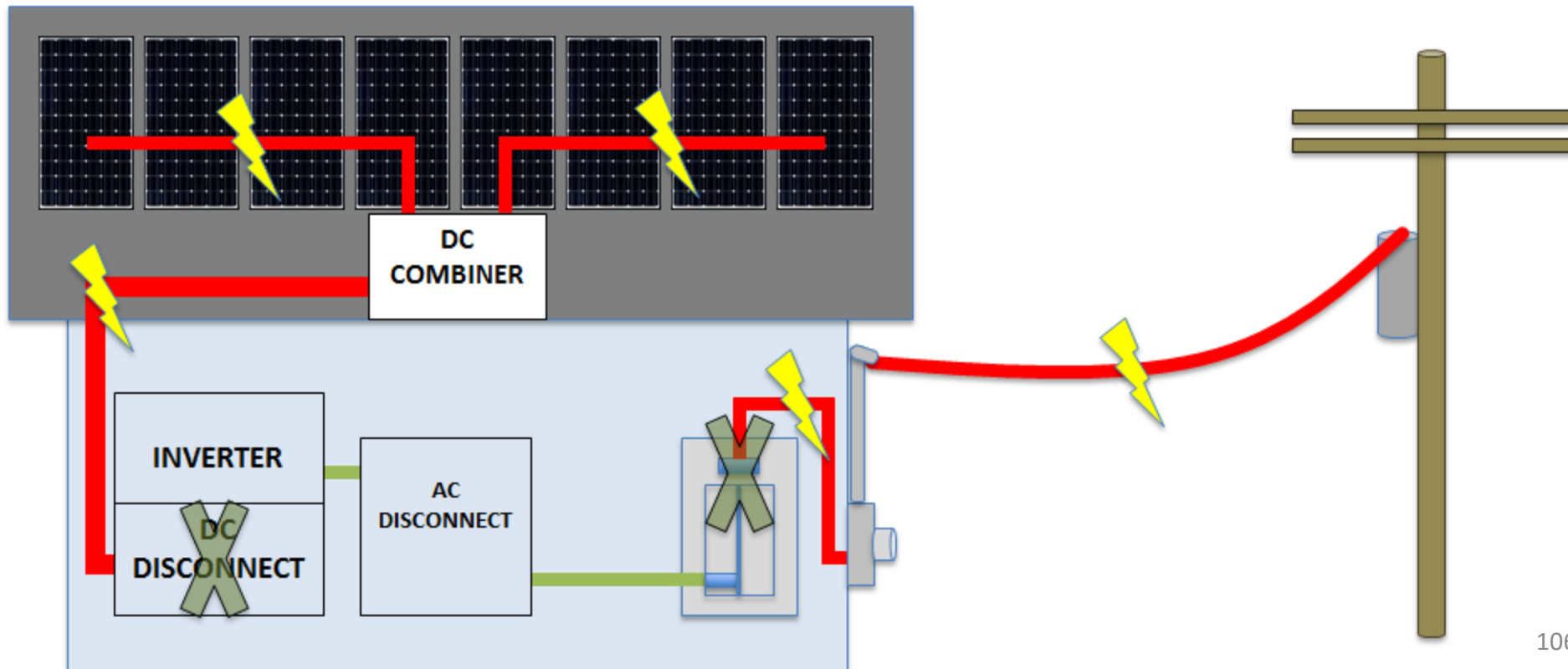




# Central Inverter System

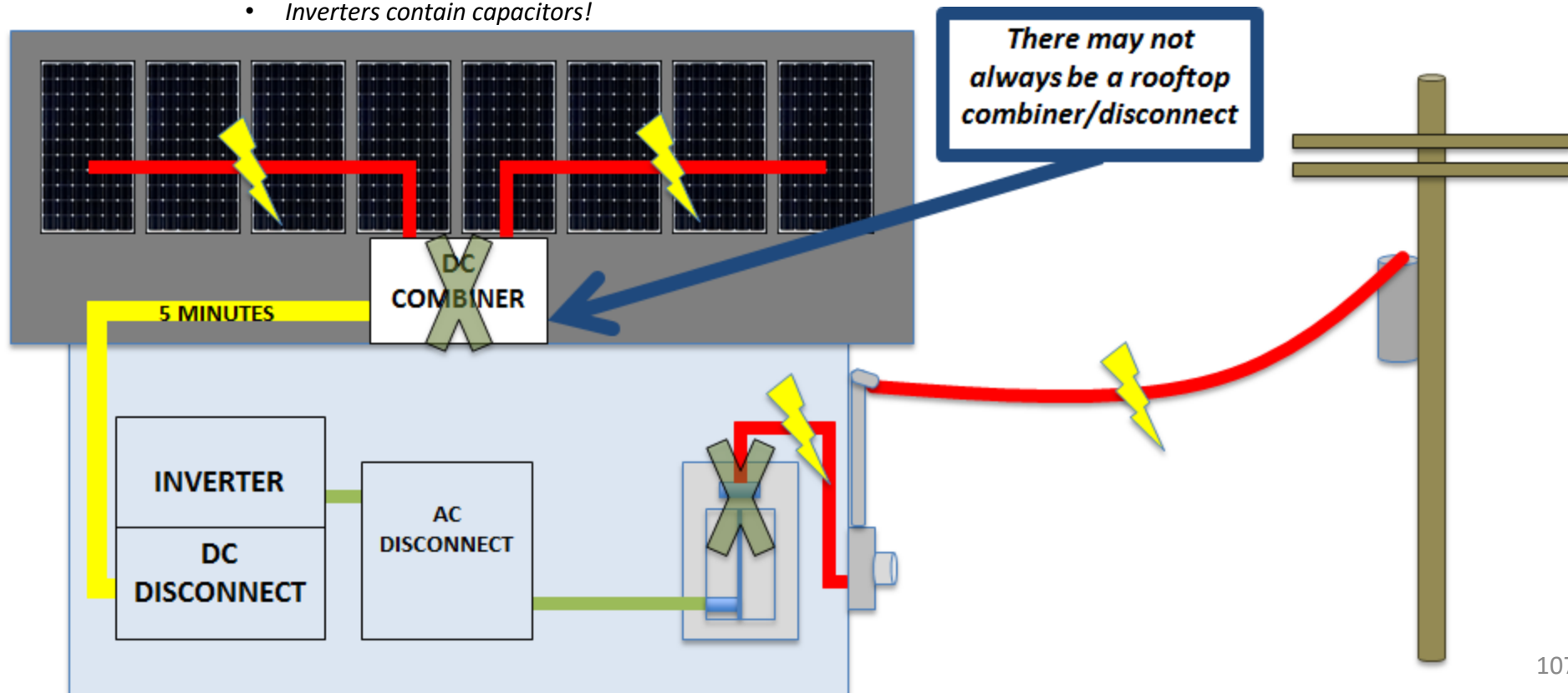
## (Most Common)

- What will happen if I shut off the main and DC disconnect?
  - AC circuits throughout building will be de-energized if PV breaker is in main panelboard
  - DC will still be energized between inverter and array



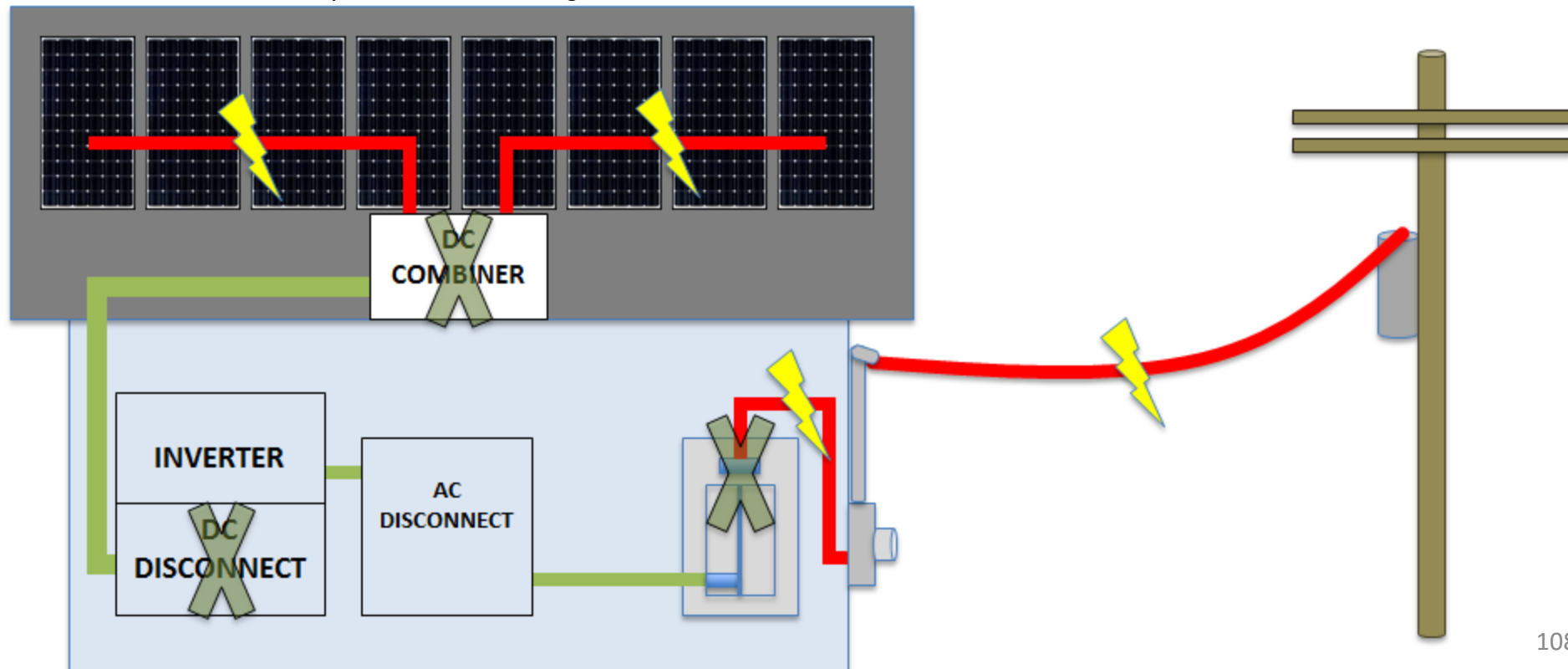
# Central Inverter System (Most Common)

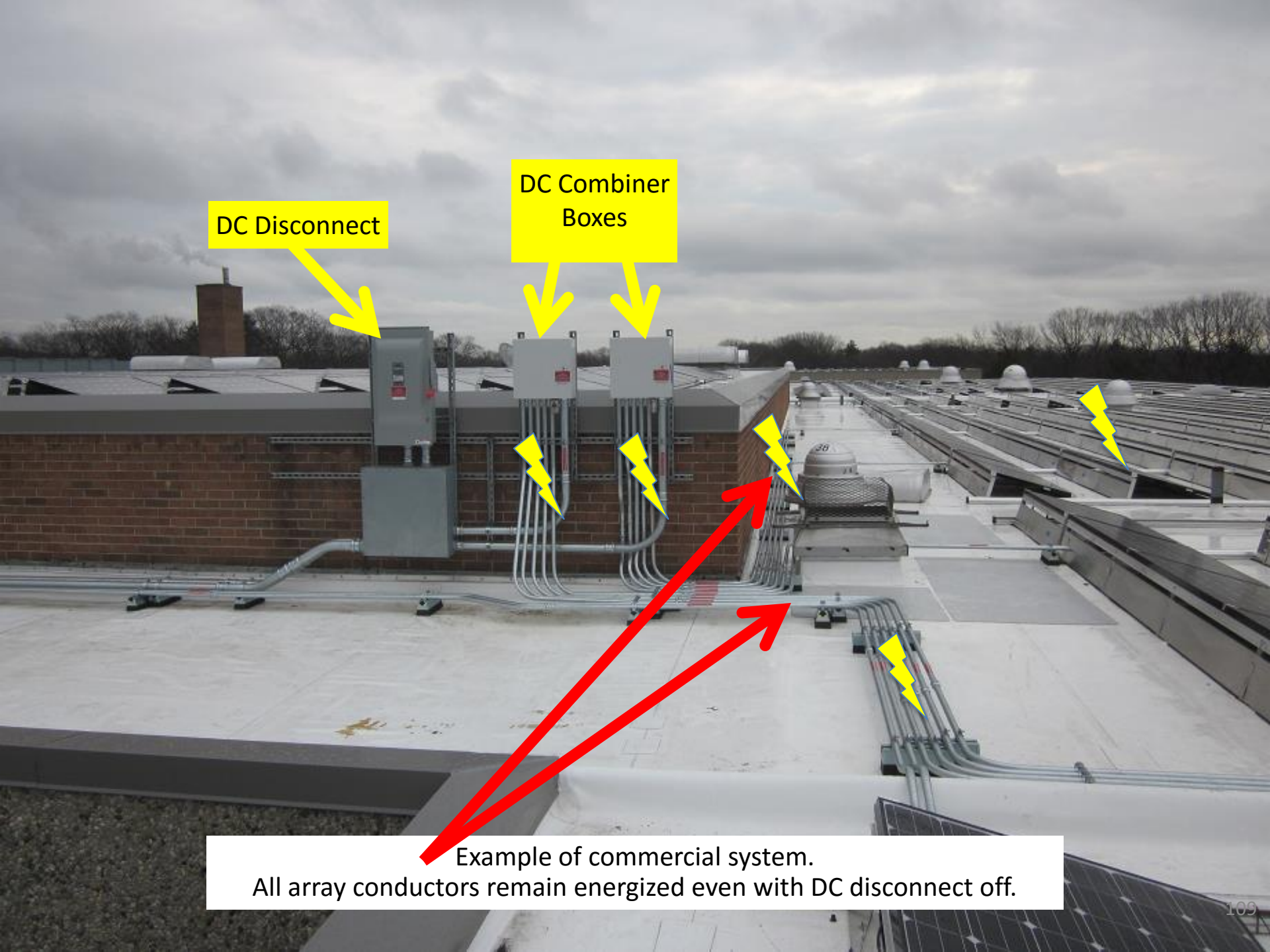
- What will happen if I shut off the main and DC combiner disconnect?
  - AC circuits throughout building will be de-energized if PV breaker is in main panelboard
  - DC between inverter and combiner may be de-energized in 5 minutes
    - Inverters contain capacitors!



# Central Inverter System (Most Common)

- What will happen if I shut off the main, DC, and DC combiner disconnects?
  - AC circuits throughout building will be de-energized *if* PV breaker is in main panelboard
  - All DC conductors between inverter and DC combiner will be de-energized
    - Array conductors still energized





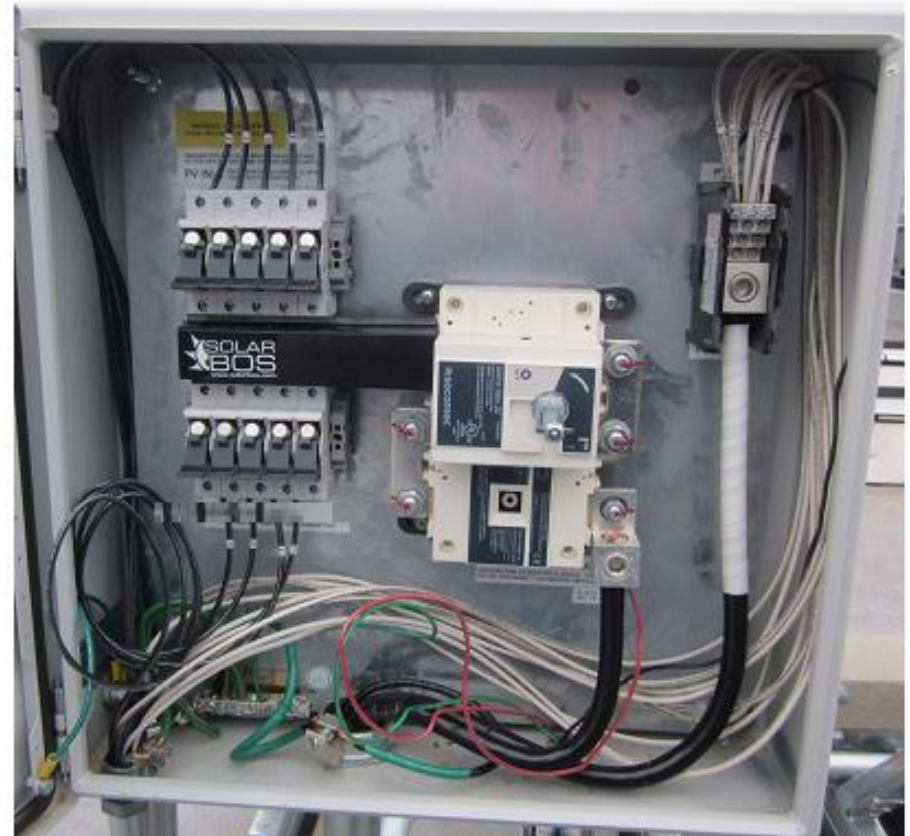
DC Disconnect

DC Combiner  
Boxes

Example of commercial system.  
All array conductors remain energized even with DC disconnect off.



# Combiner Box with DC Disconnect

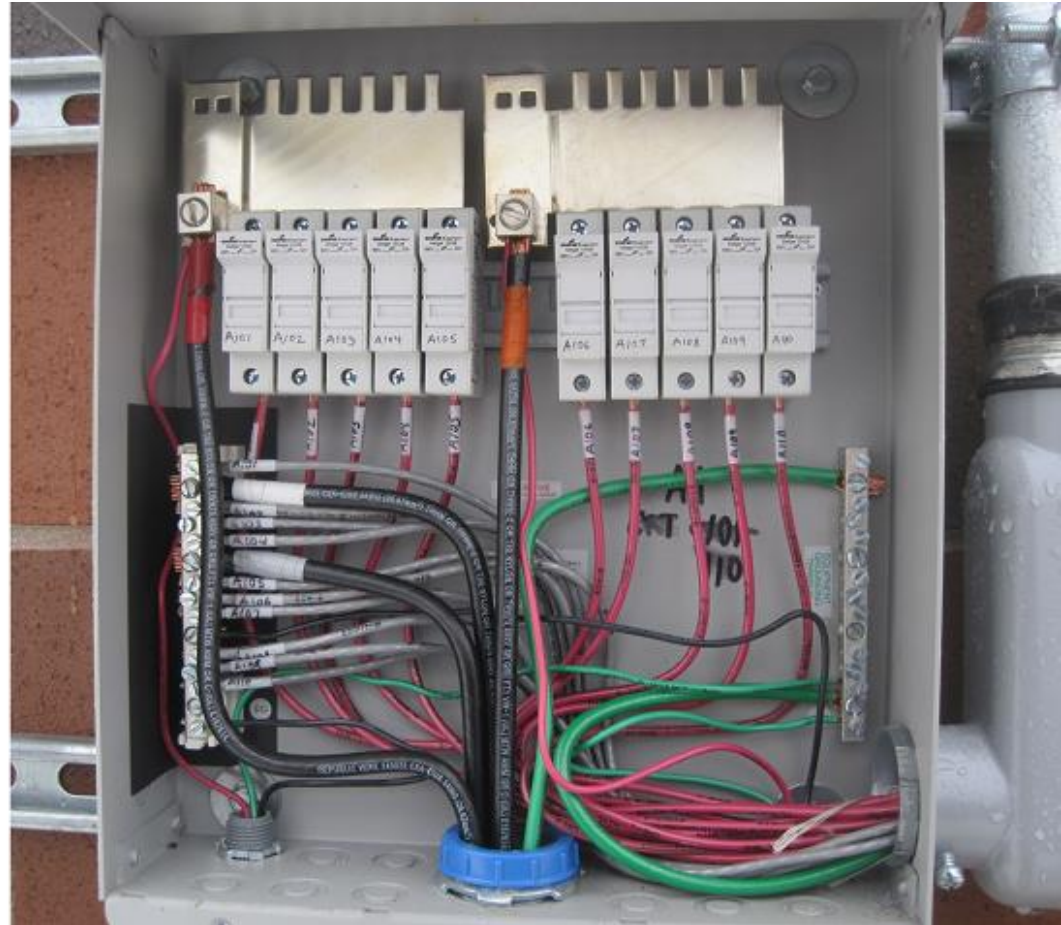


# Combiner Boxes with DC Disconnects



# Combiner Boxes, No Disconnects

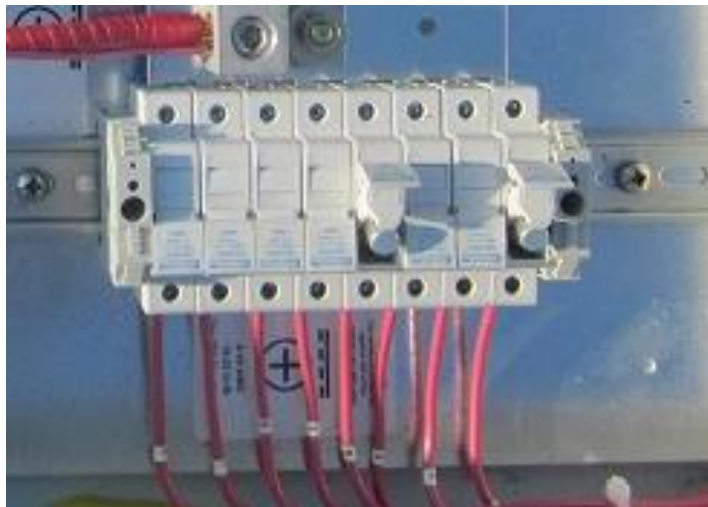
Prior to the 2011 National Electrical Code



Prior to the 2011 Code, combiner boxes were not required to have disconnects.

# Combiner Boxes

- Opening fuseholders under load is dangerous
  - Arcing hazard
- Inverter or DC disconnect MUST be shut down before fuseholders are opened
  - Inverter will shut down automatically if main breaker is off
  - If there is a fault in the DC wiring (modules burning, etc.), current will still flow to ground and a hazard may still exist when opening fuseholders







DC Combiner  
Boxes

Example of commercial system.

No rooftop DC disconnects, array conductors remain energized.

A photograph of a building with a yellow arrow pointing to a specific roof area.

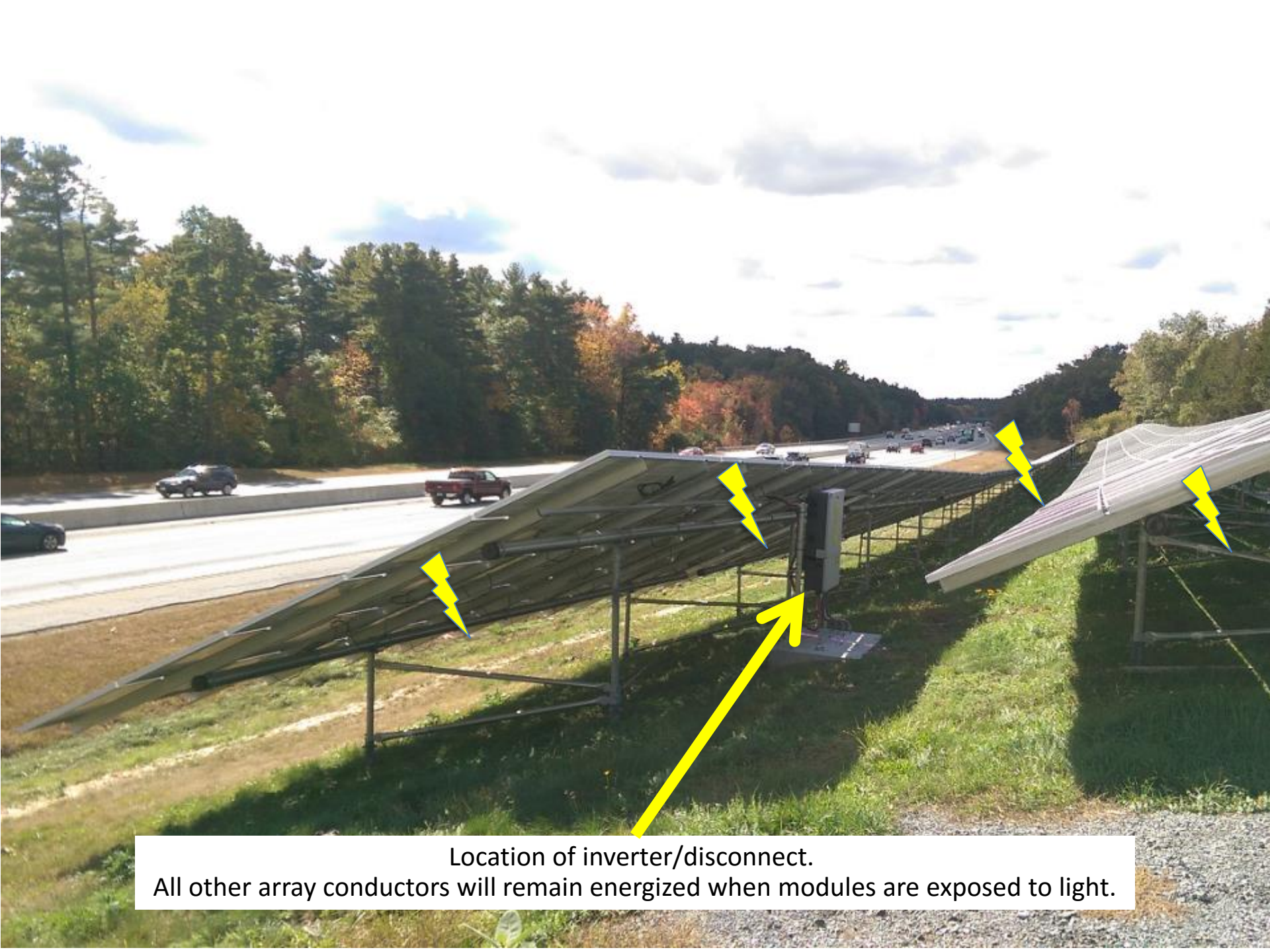
Example of commercial system.  
DC combiner contains disconnect, array will remain energized.





Ground-mount array with DC combiner/disconnect. Array conductors remain energized if disconnect is opened “off.”





Location of inverter/disconnect.  
All other array conductors will remain energized when modules are exposed to light.



# Rapid Shutdown of PV Systems on Buildings

New requirement in 2014 National Electrical Code (NEC): Article 690.12

- Applies to all buildings permitted to the 2014 edition of the NEC
- PV system circuits on or in buildings shall include a rapid shutdown function:
  - 690.12(1) through (5)...



# About Article 690.12

## 2014 National Electrical Code

- Intended to protect first responders
- Original 2014 proposal:
  - Disconnect power directly under array
    - Module-level shutdown
- Compromise:
  - Combiner-level shutdown





# Rapid Shutdown of PV Systems on Buildings

2014 NEC Article 690.12

- 690.12(1)
  - More than 10' from an array
  - More than 5' inside a building



# Rapid Shutdown of PV Systems on Buildings

2014 NEC Article 690.12

- 690.12(2)
  - Within 10 seconds
    - Under 30 Volts
    - 240 Volt-Amps (Watts)
  - *A typical module:*
    - ~250 Watts
    - ~30 Volts
- 690.12(3)
  - Measured between:
    - Any 2 conductors
    - Any conductor and ground





# Rapid Shutdown of PV Systems on Buildings

2014 NEC Article 690.12

- 690.12(4)
  - Labeled per 690.56(C)

## PHOTOVOLTAIC SYSTEM EQUIPPED WITH RAPID SHUTDOWN

- Minimum 3/8" CAPS
- White on **Red**
- **Reflective**



# Rapid Shutdown of PV Systems on Buildings

2014 NEC Article 690.12

- 690.12(5)
  - *“Equipment that performs the rapid shutdown shall be listed and identified.”*

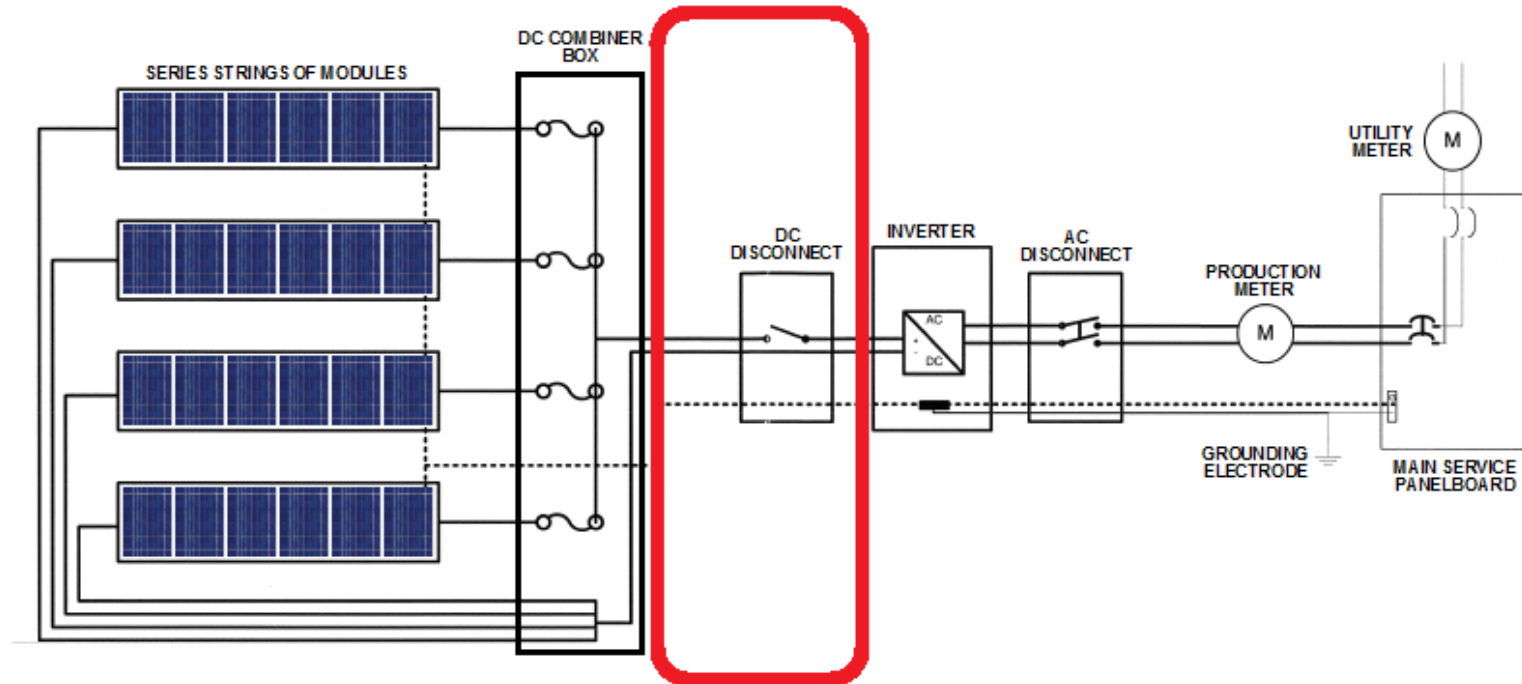


# About Article 690.12

- Open-ended **gray areas**:
  - Location of “rapid shutdown initiation method”
  - Maximum number of switches

# About Article 690.12

- Considerations:
  - Disconnect power within 10 seconds
  - Inverters can store a charge for up to 5 minutes (UL 1741)





# About Article 690.12

- What complies:
  - Microinverters
  - AC modules
  - DC-to-DC Optimizers/Converters
    - May or may not depending on the model



# About Article 690.12

- What complies:
  - Exterior string inverters if either:
    - Located within 10 feet of array
    - Inside building within 5 feet



- “Contactor” or “Shunt Trip” Combiner Boxes/Disconnects
  - Must be listed for “Rapid Shutdown” as a system
- Many considerations & variations for full system compliance
  - Plans should be discussed with AHJ prior to installation



# Extinguishing a PV Fire and Hose Stream

*Is water a good idea??*



# Firefighter Safety and Photovoltaic Installations Research Project



Firefighter Safety and Photovoltaic Systems

- [http://www.ul.com/global/documents/offerings/industries/buildingmaterials/fireservice/PV-FF\\_SafetyFinalReport.pdf](http://www.ul.com/global/documents/offerings/industries/buildingmaterials/fireservice/PV-FF_SafetyFinalReport.pdf)





# During the UL research project many variables were considered.



Firefighter Safety and Photovoltaic Systems

- Voltage of PV system
- Nozzle diameter
- Pattern of water spray
- Distance between nozzle and live components
- Conductivity of water

# UL conducted two experiments



Firefighter Safety and Photovoltaic Systems

Smooth  
Bore  
Up to 1.25"



Adjustable  
Solid Stream  
to Wide fog





Firefighter Safety and Photovoltaic Systems

# Hose Stream

Test with pond water and smooth bore nozzle

Distance Feet	Smooth bore nozzle size	Pressure PSI	Voltage DC Volts	Leakage current Milliamps
10	1 inch	21	1000	5.7
10	1 inch	21	600	3.2
10	1 inch	21	300	1.6
10	1 inch	21	50	0.3
20	1 inch	23	1000	1.5

0 - 2 mA	2.1 - 40 mA	40.1 - 240 mA	> 240 MA
Safe	Perception	Lock On	Electrocution



Firefighter Safety and Photovoltaic Systems

# Hose Stream

Test with pond water and narrow fog pattern at 5'  
Zero leakage current at 1000 Volts



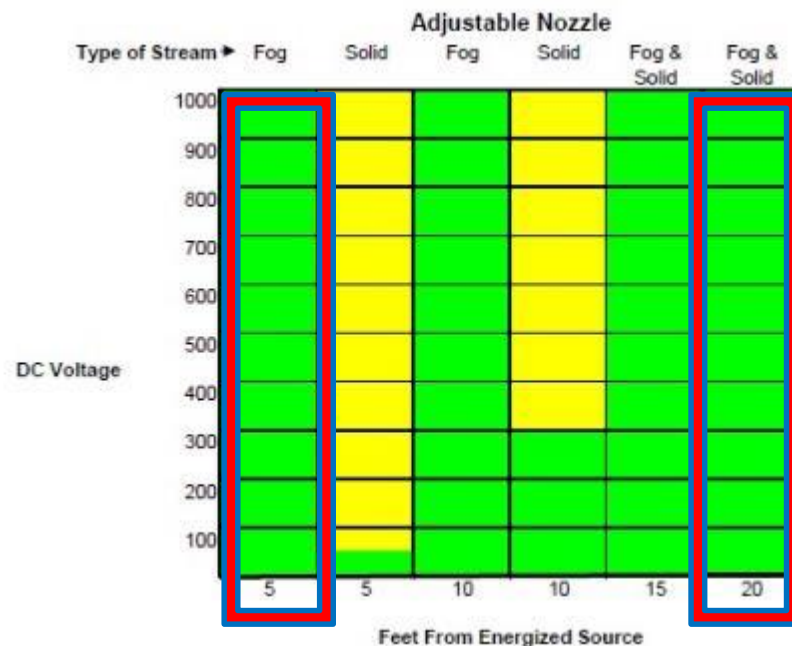
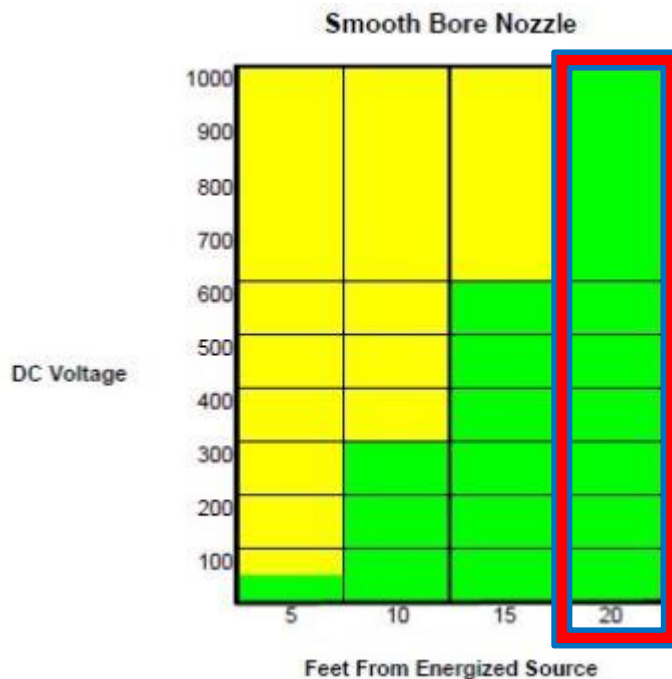




Firefighter Safety and Photovoltaic Systems

# Hose Stream

- In conclusion UL recommends:
  - At least 20' away for smooth bore
  - At least 10° angle for adjustable
    - UL 401 Standard, 30° min cone angle
      - “Portable Spray Hose Nozzles for Fire-Protection Service”





# Personal Protective Equipment (PPE)

*Are we safe from all hazards?*



# Personal Protective Equipment (PPE)



Firefighter Safety and Photovoltaic Systems

- UL tested firefighter gloves and boots to determine electrical insulating properties.
- Various tests performed on items:
  - New
  - Soiled
  - Wet
  - Worn



Figure 29 Testing a glove in metal shot

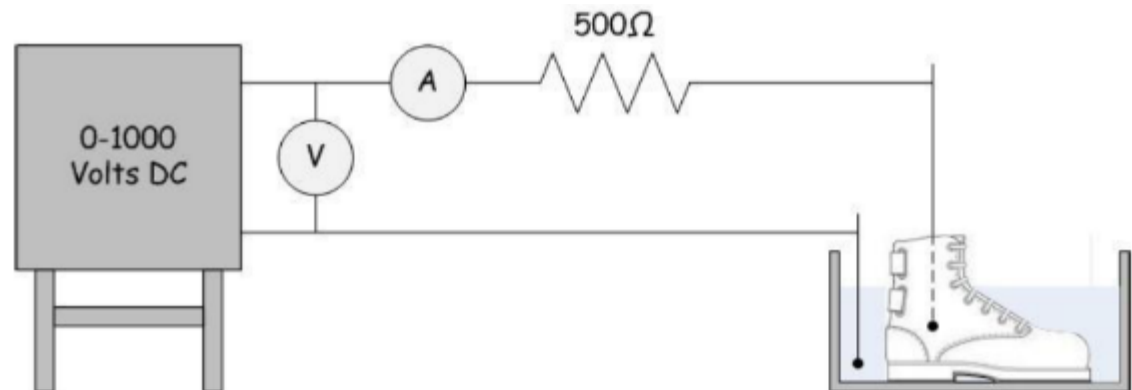


Figure 34 Diagram of boot test set-up

# Personal Protective Equipment (PPE)



Firefighter Safety and Photovoltaic Systems

- Typical electrician rubber gloves evaluated to ASTM D 120, and must be worn with leather protectors



- Firefighter boots and gloves typically tested to NFPA 1971
  - Boots require similar test to electrician boots
  - No electrical requirements for gloves





Firefighter Safety and Photovoltaic Systems

# Personal Protective Equipment (PPE)

1



2



3



Glove Sample	Soiled	Wetted Outside	Wetted Inside	Measured milliAmps, DC			
				50 Vdc	300 Vdc	600 Vdc	1000 Vdc
1	no	no	no	0			
2	no	no	no	0			
3	no	no	no	0			
1	no	yes	no	91	>250		
2	no	yes	no	0.5	2	100	>250
2	no	yes	yes	38	89	>250	>250
3	no	yes	no	3	17	24	54
3	no	yes	yes	43	>250		
1	yes	no	no	0.5			
2	yes	no	no	0			
3	yes	no	no	0			
1	yes	yes	no	91	>250		
1	yes	yes	yes	93	>250		
2	yes	yes	no	0	2	3	4
2	yes	yes	yes	64	>250		
3	yes	yes	no	0	0	0	0
3	yes	yes	yes	78	>250		

Safe

Perception

Lock On

Electrocution

# Personal Protective Equipment (PPE)



Firefighter Safety and Photovoltaic Systems



1

Boot Sample	New	50% Toe Aged <sup>1</sup>	100% Toe Aged <sup>2</sup>	Hole in Bottom <sup>3</sup>	Measured milliAmps, DC <sup>4</sup>			
					50 Vdc	300 Vdc	600 Vdc	1000 Vdc
1	X				0			
2	X				0			
3	X				6	45	94	160
1		X			1	7	18	35
2		X			13	108	>250	240
3		X			13	99	>250	
1			X		4	78	135	
2			X		30	184	>250	
3			X		26	>250	>250	
1				X	27	178	>250	>250
2				X	31	212	>250	
3				X	30	204	>250	



2



3

Safe Perception Lock On Electrocutation



# Alternative Light Sources

*No sun, no hazard??*



# Alternative Light Sources



Firefighter Safety and Photovoltaic Systems

- Artificial light sources
- Light from fire
- Moonlight





# Alternative Light Sources



Firefighter Safety and Photovoltaic Systems

- UL tested a variety of trucks and light levels at night to determine if there was a presence of dangerous voltage



Source: UL.com



Source: UL.com

# Alternative Light Sources



Firefighter Safety and Photovoltaic Systems

- In most cases, artificial light produced enough power to energize PV to a dangerous level

Table 18 – Results of experiments with fire truck illumination  
1000 Volt Array with Night-Time Illumination from Fire Truck(s) Lighting

Test	Truck #1 Bed 12 kW Boom 6 kW	Truck #2 Bed 6 kW Boom 4.5 kW	Total Lighting kW	Distance from Array (Feet)	Open Circuit Volts	Short Circuit MilliAmps	Hazard
			None		48	0	Safe
1	Bed + Boom		18	25	812	132	Lock On
2		Bed + Boom	10.5	38	780	88	Lock On
3		Boom	4.5	38	738	50	Lock On
4	Bed + Boom	Bed + Boom	28.5	25 & 38	836	212	Lock On
5	Partial Bed		3	25	657	22	Perception
6	Partial Bed		1.5	25	575	11	Perception
7	Bed + Boom		18	50	735	37	Perception
8		Bed + Boom	10.5	75	700	22	Perception
9	Bed + Boom	Bed + Boom	28.5	50 & 75	773	49	Lock On
10	Partial Bed		1.5	50	340	1.5	Safe

# Light from nearby fire



Firefighter Safety and Photovoltaic Systems

- 12 burning wood skids
- Mobile array with 2 modules
- Took voltage readings at various distances, starting from 75' away, to 15' away



Source: UL.com

Figure 73 Test fixture with modules approaching fire

# Light from nearby fire



Firefighter Safety and Photovoltaic Systems

- UL concluded dangerous voltages were present at each distance
  - No test was performed over 75'

Table 19 Results of experiments with light from a fire

## Light from a Fire (Single Module)

Distance from Open Circuit		Short Circuit	
Fire (Feet)	Volts	MilliAmps	Hazard
75	30	52	Lock On
50	31	57	Lock On
40	32	59	Lock On
15	33	62	Lock On
Full Sun	37	7500	





Firefighter Safety and Photovoltaic Systems

# Moonlight

- UL concluded dangerous voltages were **not** present in moonlight conditions with no other ambient light present
  - From 20 minutes after sunset to 20 minutes before sunrise
  - Caution should still be used as equipment can vary



Source: [www.travelization.net](http://www.travelization.net)



# Electrical Hazards



# The National Electrical Code

- Allows the use of exposed single-conductor cables on the rooftop, where protected from physical damage
- Requires outdoor PV wiring methods to follow rest of code
- As of 2011, requires PV conductors under roof to be at least 10" down, to allow for roof venting
- Requires indoor DC conduit to be metal or have a disconnect at point of entry
- As of 2011, requires indoor DC PV conduit to be labeled every 10'

# Cutting Live Conductors



Firefighter Safety and Photovoltaic Systems

- UL tested effects of cutting conductors and conduit with live hazardous DC voltages
  - Uninsulated cable cutter
  - Fiberglass handle axe
  - Rotary saw
  - Chain saw



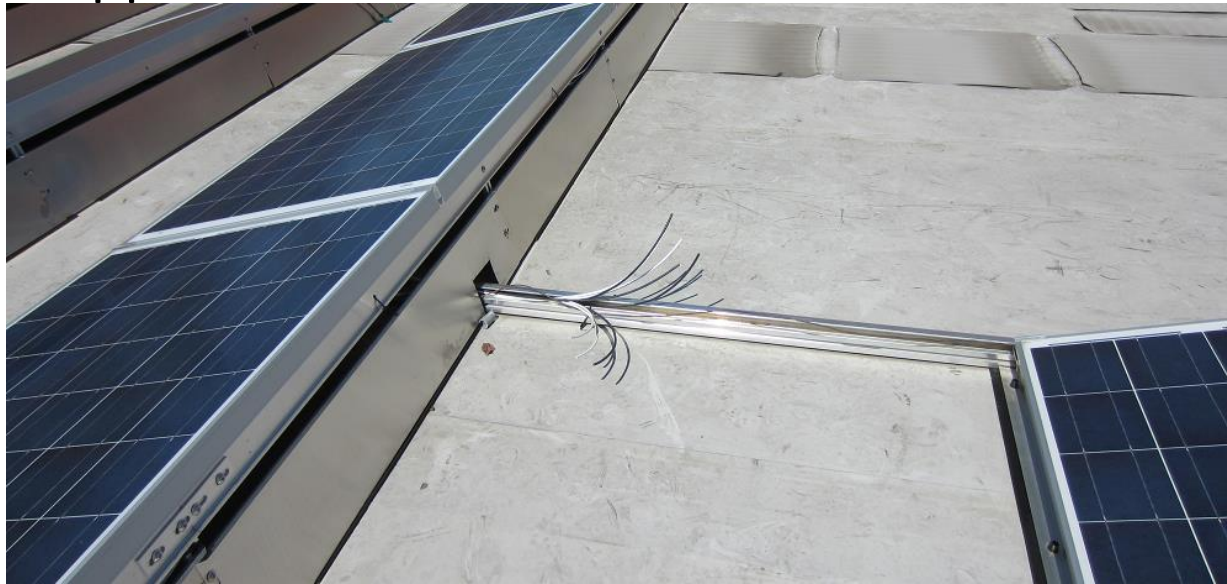


# Cutting Live Conductors



Firefighter Safety and Photovoltaic Systems

- All metal surfaces of tools were grounded
  - Represented accidental contact to metal building surfaces
- Conductors energized to represent typical commercial PV system application



# Cutting Live Conductors



Firefighter Safety and Photovoltaic Systems

- UL concluded that with hand tools and a single energized conductor:
  - Almost always a shock hazard
  - The faster the cut, the shorter the hazard duration



Figure 51 Cutting wire with cable cutter



Figure 52 Carbon deposit from arcing on axe blade after severing conductor

# Cutting Live Conductors



Firefighter Safety and Photovoltaic Systems

- Rotary saw and chain saw test
  - Metal conduit (EMT)
  - Nonmetallic conduit
  - Flexible metal conduit



Source: UL.com

**Figure 53 Rotary saw cutting through EMT**



# Rotary Saw

## Nonmetallic Conduit



Firefighter Safety and Photovoltaic Systems



Figure 54 Cutting through nonmetallic conduit



Figure 55 Open flame from arcing

Source: UL.com



# Rotary Saw

## Flexible Metal Conduit



Firefighter Safety and Photovoltaic Systems



**Figure 56** Cutting through flexible metal conduit



**Figure 57** Open flame from arcing

Source: UL.com

# Chain Saw

## Flexible Metal Conduit



Firefighter Safety and Photovoltaic Systems



Source: UL.com

**Figure 58 Cutting through flexible metal conduit**



Source: UL.com

**Figure 59 Open flame from arcing**



# Power Tools and Multiple Conductors



Firefighter Safety and Photovoltaic Systems

- UL concluded:
  - Tool shorted out conductors, often resulted in arcing and additional fire
  - Left energized conductors exposed, additional shock hazard
  - Chainsaw sometimes pulled energized conductors out of conduit



Source: UL.com

**Figure 60 Exposed conductor from action of chain cutting**



<https://www.youtube.com/watch?v=b7SUvb5QmbY>





# Damaged Modules and Equipment



# Damaged Modules/Equipment



Firefighter Safety and Photovoltaic Systems

- UL tested two types of damage:
  - Physical with axe or other tool
  - Damage from fire





Firefighter Safety and Photovoltaic Systems

# Damaged Modules/Equipment

- Physical damage test with glass frame modules:
  - Axe or other tool was grounded, similar to wire cut test
  - Arcing and flames occurred



Source: UL.com





Firefighter Safety and Photovoltaic Systems

# Damaged Modules/Equipment

- Physical damage test with laminate modules:
  - 883 Volts measured between metal “roof” and earth
  - Shock hazard for anyone in contact with roof



Figure 65 Axe penetrates laminate



Source: UL.com

Figure 66 Halligan tool imbedded in ground



# Damaged Modules/Equipment



Firefighter Safety and Photovoltaic Systems

- UL tested many modules after exposure to fire:



Figure 101 Open flames on roof



Figure 102 Modules sagging



Figure 103 Roof and modules collapsing



Figure 104 Roof collapsed -fire extinguished

Source: UL.com

# Damaged Modules/Equipment



Firefighter Safety and Photovoltaic Systems

- After fire:
  - Array reconstructed



**Figure 113 Post fire, front surface**



**Figure 114 Post fire, back surface**





Firefighter Safety and Photovoltaic Systems

# Damaged Modules/Equipment

- Every module tested



Source: UL.com

Figure 117 - Module D1 – badly burnt on backside, but functional and producing full voltage



Firefighter Safety and Photovoltaic Systems

# Damaged Modules/Equipment

- 60% of modules still produced full power
- Only 25% completely destroyed → no power

Source: UL.com



Figure 112 Roof diagram after fire: X = no power, dashed-X = partial power





# Shock Hazards

*During and Post-Fire...*



# Shock Hazards



Firefighter Safety and Photovoltaic Systems

- UL identified many shock hazards present
  - Bare conductors
  - Energized racking
  - Energized metal roof



Figure 184 Looking under module for dangers



Figure 185 cutting leads

Source: UL.com

# Shock Hazards



Firefighter Safety and Photovoltaic Systems



Source: UL.com

**Figure 183 Bare energized conductors contacting broken rails and metal frames**

# Shock Hazards



Firefighter Safety and Photovoltaic Systems



Source: UL.com

**Figure 157 Voltage between exposed wires**



# Night time fires involving PV systems



Firefighter Safety and Photovoltaic Systems

- Use caution during overhaul as PV wiring can be hidden in attics and walls
- Modules can produce dangerous voltage from scene lighting
- PV modules will become energized during daylight hours





# Other Hazards

*Beyond the wires...*



# Inhalation hazards

## (This is nasty smoke)

- You MUST use SCBA when dealing with fire involving PV arrays
  - Treat it like the Hazmat call it is
- PV cells can produce three main chemicals when burning:
- Cadmium Telluride (usually on commercial or utility scale installations)
  - Carcinogenic
- Gallium Arsenide
  - Highly toxic and carcinogenic
- Phosphorous
  - The worst of the three
  - Lethal dose is 50 mg



# In addition to electrical hazards



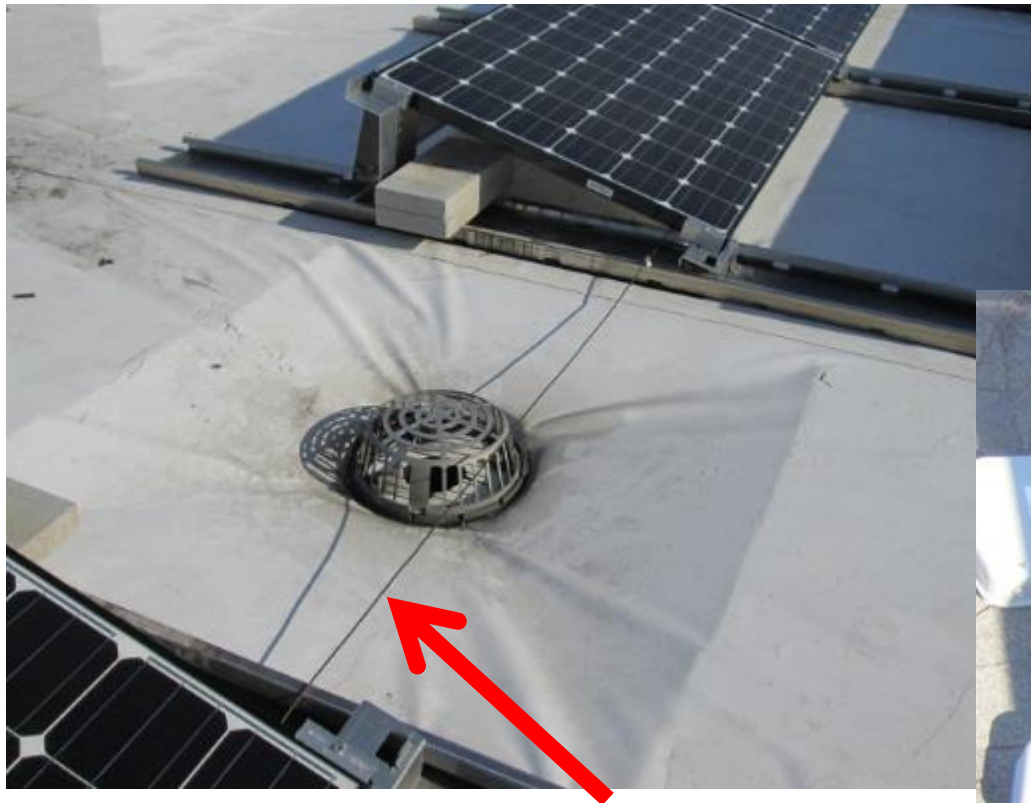
Firefighter Safety and Photovoltaic Systems

- Broken glass
- Falling modules
- Tripping and slipping hazards can be amplified on pitched roofs
- Insects and rodents





# Trip/Slip Hazards



Be aware of conduit and conductors flat rooftops.

Poor wire management leads to additional hazards.



# Trip/Slip Hazards



Array covered entirely in snow.

Rooftop conduits buried in snow.



# Case Studies

- Trenton, NJ
- Webster Groves, MO
- Glastonbury, CT
- East Brunswick, NJ

# Terracycle

Trenton, New Jersey

- Date of fire: 3/27/12
- Contractors finishing 100 panel PV system installation
- Rooftop inverter arced, shocked several workers and started a fire in several junction boxes
- Contractors disconnected sections to allow FF's to extinguish fires. Dry chemical extinguishers were used each time a box was taken offline. almost 2 hours until all power was cut.





# Webster Groves High School

Webster Groves, Missouri

- Date of fire: 5/18/13
- Arc in junction box cited as likely cause
- 2 alarms, under control in 15 minutes
- Fire sparks more debate on fire operations around solar panels



# Dogwood Lane 2/23/15

Glastonbury, Connecticut

- Date of fire: 2/23/15
- Single family occupied residential dwelling
- Fire reported at approximately 19:30 hours
- Heavy fire conditions on arrival to rear of residence
- Heavy snow fall accumulation on ground from previous days storm (2-3 feet)
- FD was not aware of PV system presence at time of fire
- 2-3 PV modules had fallen from roof prior to FD arrival, embedded in snow and located during daylight hours

# Dogwood Lane 2/23/15

Glastonbury, Connecticut





# Dogwood Lane 2/23/15

Glastonbury, Connecticut



PV disconnects and  
meter were located here

02/23/2015 19:37



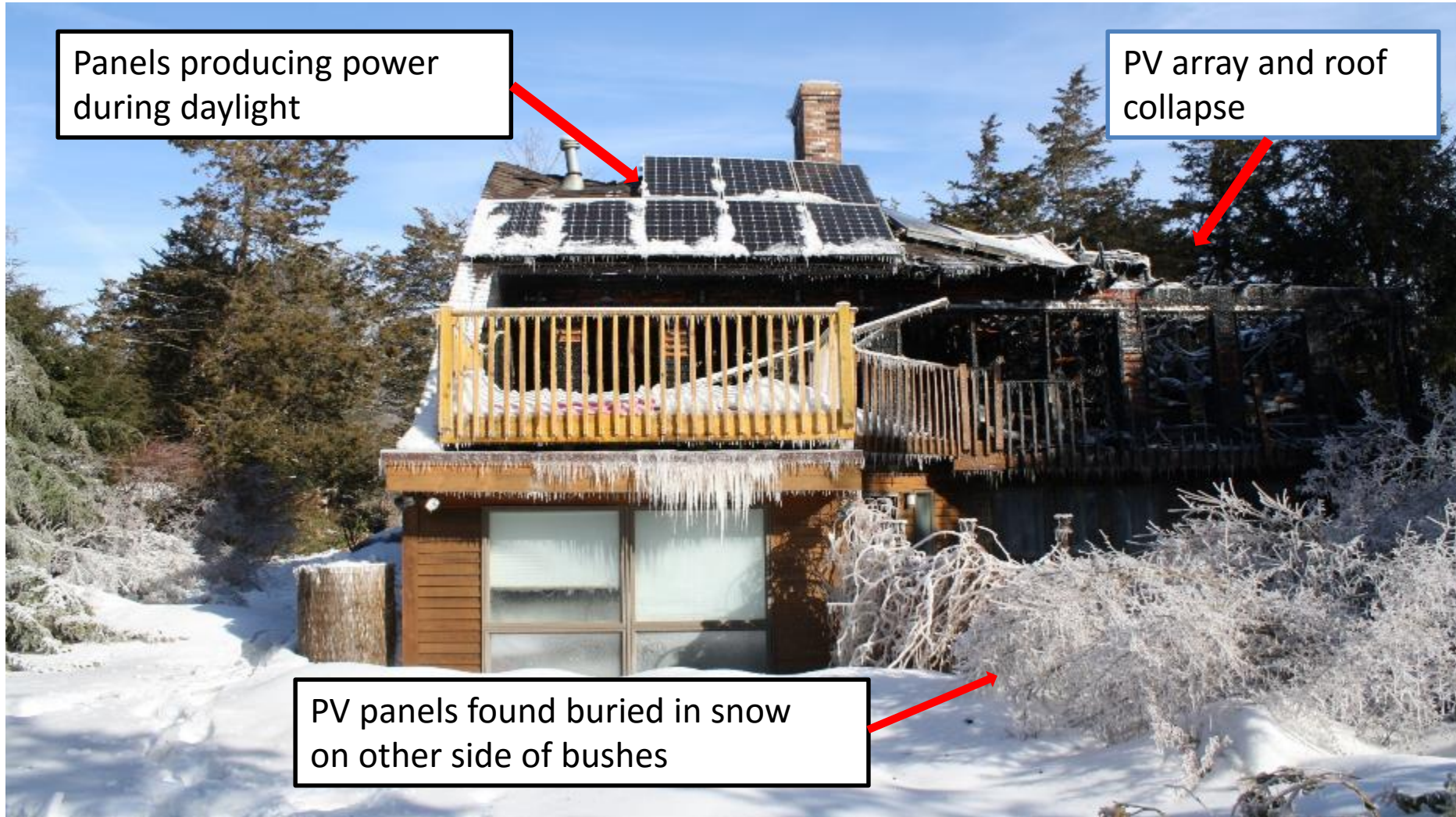
# Dogwood Lane 2/23/15

Glastonbury, Connecticut

Panels producing power during daylight

PV array and roof collapse

PV panels found buried in snow on other side of bushes





# Dogwood Lane 2/23/15

Glastonbury, Connecticut





# Dogwood Lane 2/23/15

Glastonbury, Connecticut





# Dogwood Lane 2/23/15

Glastonbury, Connecticut





# Old Bridge Volunteer Fire Department

East Brunswick, NJ

- Date of fire: February 11, 2016
- Macy's Department store, East Brunswick Square mall
- Fire reported at approximately 10:00 am
- Incident Commander reports fire in Solar panels on roof
- 2<sup>nd</sup> Alarm transmitted
- Access to roof made and disconnects utilized
- Aerial ladder used with fog pattern to extinguish fire
- Fire contained to Solar panels, overhaul withheld until contractor arrived on scene (1 hour from notification)
- Approximately 30 modules involved
- Department had no formal training in Safety around solar panels





# Old Bridge Volunteer Fire Department

East Brunswick, NJ



# In Conclusion...

- Work with building department to determine locations of all PV systems on buildings in your district
- Familiarize yourself with the systems on large public buildings, installers/inspector will often welcome a tour to learn the hazards
- Always treat all conductors as live until proven otherwise by a qualified person





Currently there have been no United States fire service related deaths resulting from incidents involving Photovoltaic systems.

Through education, training, preplanning and a solid partnership with the PV industry our goal is to keep this number at ZERO.



# PV Fire Safety Trainers

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